

# 恩格(海太)4000克高精度注塑机

产品名称	恩格(海太)4000克高精度注塑机
公司名称	临海市华磊塑机经营部
价格	.00/个
规格参数	种类:卧式曲肘注塑机 品牌:恩格(海太) 型号:Z780
公司地址	临海市大洋街道东方大道157号(盐业大楼底层)
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## 产品详情

种类	卧式曲肘注塑机	品牌	恩格(海太)
型号	Z780	产品别名	塑料机
产品用途	塑料制品加工,成型	螺杆直径	110 ( mm )
螺杆转速	0-100 ( rpm )	射胶量	4064 ( g )
射胶压力	130 ( Mpa )	电动机功率	37+37 ( kw )
合模力	7800 ( kN )	开模行程	950 ( mm )
重量	41500 ( kg )	外形尺寸	11430*2400*3140 ( mm )
产品类型	全新		

of temperature control. · specialized screw & barrel for thermosetting, special treated steel of barrel set for anti-erosion when in use of thermosetting material. · built-in cold start protection, loop break alarm and heat reservation function, the tolerance of temperature deviation is  $\pm 1$  only. · high torque and excellent performance of hydraulic motor can drive screw directly and shorten politicizing time so that saves energy. · bad product detecting function to recognize short-shot or other unmoral products. · special design of nozzle for quick-clearing purpose when machines suspended.

electrical unit: · electrical, hydraulic and mechanical safety devices consist tri-interlock safety system. · emergency stop on operation & rear sides. · low-pressure mold opening & closing protection. · hydraulic overheating alarm & automatic shutdown devices. · by microprocessor controller equipped with 4 stages injection, 3 stages holding pressure and 3 stages back pressure. · shutdown memorized device with 100 memory presets on molding data. · el display of pressure, speed time and distance for each motion. screw rotating speed read-out.

description of g-plas thermosetting injection molding machine:

clamping unit: · by computer aided design (cad) clamping system, the clamp stroke and distance between tie bars have been enlarged for versatile usage. · machines are equipped with up-down toggle system for high-speed molding. · linear potentiometer can reach 0.01mm high accuracy, and all position settings can be saved into the computer, suitable for high precision molding. · fully automatic lubrication device ensures excellent lubricating effect and assures machine's accuracy. · ring gear and hydraulic motor driving are for quick die height adjustment. · hydraulic ejector is time retaining, vibration, position retains functions, and an air blasting ejector can be added. · core pull and unscrewing device have multi-sequence design, suitable for all kinds of molds. · installed with sliding clamp system cover, easy for inspection and maintenance.

injection unit: · suitable for thermosetting plastic material, double-function for exchanging between thermo-plastic and thermosetting. · by linear potentiometer for 0.01mm high precision position control for injection and clamping systems. · use of oil heating circulation and electric heating for barrel, ensures the stability