

浙江嘉兴吸塑包装珍珠棉包装箱包鞋厂玩具厂专用裁断机

产品名称	浙江嘉兴吸塑包装珍珠棉包装箱包鞋厂玩具厂专用裁断机
公司名称	盐城市盐都区顺祥机械厂
价格	.00/个
规格参数	类型:四柱裁断机 品牌:顺祥机械 型号:XCLP3
公司地址	盐城市盐都区大冈镇联合村
联系电话	86 0515 88802785 18962086885

产品详情

类型	四柱裁断机	品牌	顺祥机械
型号	XCLP3	主电机功率	4 (kw)
裁断力	50 (T)	上速度	0.12 (mm/s)
下速度	0.18 (mm/s)	裁断面积	1600*800 (mm ²)
工作台尺寸	1600*800 (mm)	上压板至工作台距离	190 (mm)
冲程调节范围	145		

中国 · 盐城市盐都区顺祥机械厂 · 江苏

china&yancheng city yandu district shunxiang machinery factory&jiangsu

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盐城市盐都区顺祥机械厂座落在美丽富饶的黄海之滨盐城，是我国皮革机械、制鞋机械、橡塑机械、箱包机械研制生产企业和盐城鞋机商会理事成员骨干企业。这里有《水浒》作者施耐庵和明丞相陆秀夫的故居和闻名遐迩的国家级麋鹿和丹顶鹤珍禽自然保护区，是新四军重建军部所在地。企业交通便捷，环境宜人。宁靖盐高速、盐淮高速、宁盐一级公路、204国道贯穿镇区，毗邻宁靖盐高速大冈立交进出口1公里，东距盐海高速、盐城机场、港口、铁路仅20公里。

企业一贯坚持科技创新发展理念，引进国际尖端技术和先进管理经验，产品严格按 iso9001 : 9002 国际质量体系标准组织生产，产品技术性能指标达国际同类产品先进水平。产品研发已建立健全研制开发、生产安装、检测销售、跟踪服务体系。“顺祥”牌机械现已形成裁断、压合、片削、制邦、擗平、烫印、复合、包装、流水线、刀模（具）等10大系

列60多个品种。主要产品“顺祥”牌10 - 25t液压摆臂式裁断机、25 - 30t液压龙门移动式裁断机、25-35t液压平面式裁断机、30 - 300t精密四柱自动平衡式单双边送料裁断机、25 - 300t液压四柱式裁断机、30 - 50t精密四柱平移式液压裁断机、龙门式自动送料连续裁断液压裁断机等系列产品，可广泛适用于制鞋、箱包、皮件、服装、帽业、木业、玩具、汽车内饰、包装、文具、吸塑、聚胺酯加工等行业，产品深受国内外客商的青睐。

展望未来，企业将坚持“铸创顺祥国际品牌，振兴民族鞋机工业”方针，实施“科技创新，质量为本；诚信经营，共同发展”的经营理念，提供“24小时快速服务到位”的营销宗旨和服务承诺，真正彻底解决用户的后顾之忧。

竭诚欢迎社会各界朋友和新老客商前来我厂考察、指导、洽谈，共商经济发展大业！

located in yancheng, a beautiful and abundant city at the coast of yellow sea, yancheng city yandu district shunxiang machinery factory is a manufacturer specialized in researching and producing leather, shoemaking, rubber & plastic and luggage & baggage machinery and a director member enterprise in yancheng chamber of commerce for shoe machinery. this city is the hometown of shi naiyan, the author of “ heroes of the marshes ” and the homeland of lu xiufu, the prime minister in ming dynasty. it is also the famous national level natural rare birds protection zone for elk and red-crowned crane and the place where the new fourth army reestablished their troops. the company enjoys convenient traffic conditions and comfortable environment. nanjing-jingjiang-yancheng expressway, yancheng-huai ' an expressway, nanjing-yancheng first class road and national highway no. 204 are crossing the town. it has a distance of 1km to the entry and exit of dagang intersection of nanjing-jingjiang-yancheng expressway and it is only 20km away from yancheng-hai ' an expressway, yancheng airport, port and railway in the east.

by always insisting on the development conception of technical innovation, the company has introduced internationally cutting edge technology and advanced management experience. the products are produced in strict accordance with iso9001:9002 international quality system and the indexes of product technical performance have reached advanced level or leading level of international same

products. it has made unceasing efforts to establish and perfect product research and development, production and installation, testing and marketing, tracking service systems and etc. now it has developed 10 series of machinery products under “ shunxiang ” brand totaling more than 60 specifications for cutting, pressing, slitting, lasting, punching, stamping, laminating, packing, flow line and die cutter. the main products with the brand of “ shunxiang ” include 10-25t hydraulic rocker cutting machine, 25-30t hydraulic gantry moveable cutting machine, 25-35t hydraulic plane cutting machine, 30-300t precise four-column automatic balancing type single & double sided feeding cutting machine, 25-300t hydraulic four-column cutting machine, 30-50t precise four-column translational hydraulic cutting machine, gantry type automatic feeding continuous cutting hydraulic cutting machine and other series of products, which are widely used for such industries as shoemaking, luggage and baggage, leather, garments, hats, woods, toys, automobile decoration, packing, stationery, plastics packing, polyurethane processing, etc. the products are deeply favored by customers from home and abroad.

looking into the future, the enterprise will insist on the policy of “ creating internationally famous shunxiang brand, invigorating national shoe machinery industry ” , implement the management conception of “ innovative technology, quality first, sincere management and mutual development ” , and actively provide the marketing and service promise of “ 24-hour service in place ” to free customers from any worries in a real sense.

sincerely welcome friends from all circles and new and old customers to visit and instruct us and talk business to achieve mutual

economic development!

xclp3 系列自动进料精密液压四柱平面裁断机（可选择单边、双边自动送料系统）

automatic feeding precise hydraulic four-column plane cutting machine(single-side and double-side automatic feeding systems are optional)

1、本机适用于用成型刀模对各种非金属片状材料进行全断或半断模切作业。

例如：吸塑、珍珠棉包装、橡胶、印刷等行业。

2、微电脑控制，操作简单、快捷、准确。

3、主机采用双油缸、双曲柄连杆平衡、四柱精密导向机构，保证每一个裁断位置的裁断深度完全相同。

4、压板下压接触刀模时自动慢切，使裁断料最上层与最下层之间没有尺寸

误差。

- 5、中央供油自动润滑系统，保证了机器的使用寿命和精度。
- 6、可配置单边或双边自动送料系统，令整机生产效率提高二到三倍。
- 7、可配置裁断板微动装置，使裁断板均匀消耗，节约成本。
- 8、可配置刀模气动夹紧装置，更换刀模方便快捷。

选购件：a、单边、双边自动送料系统；b、裁断板微动装置；
c、刀模气动夹紧装置。

a. the machine is applicable for whole-broken or semi-broken operation of various nonmetal slices materials by die cutter. for example: such industries as plastics packing, pearl cotton packaging, rubber and printing etc.

b. microcomputer controlled, with simple, prompt and accurate operation.

c. the main machine adopts double oil cylinder, double-crank connecting rod balancing, four-column precise guiding mechanism, which can guarantee that the cutting depth at every cutting position is same.

d. the pressing board carries out slow cutting when it presses downward to contact the die cutter, which can make that there is no size error between the uppermost layer and lowermost layer of cut materials.

e. the central oil supply automatic lubricating system guarantees the service life and precision of machine.

f. single-side or double-side automatic feeding system can be allocated to enhance the production efficiency of machine twice or thrice.

b. cutting board micro-movement device can be allocated to evenly consume the cutting board and save cost.

h. die cutter pneumatic clamp device can be allocated to make the replacement of die cutter convenient and prompt. optional: a. single-side and double-side automatic feeding systems;

b. cutting board micro-movement device; c. die cutter pneumatic clamp device.

xclp3 系列精密液压四柱平面裁断机

precision hydraulic4-column plane cutting machine

1、本机的所有滑动部位都由液压系统供油润滑，减少磨损，更加延长了机器的使用寿命。

2、当上压板快速下压到裁断刀模进行裁断作业时会自动慢切，使裁断物上下层之间没有尺寸误差。

3、本机在设计时结构的变化，让使用者不用担心机器有漏油之虞。

4、由于电机、油泵外置，其通风冷却条件好，运行安全，寿命长。

5、刀模设定快捷准确，简单易学。

6、电机功率小，能耗低。

a.oil is supplied to all sliding parts of this machine by the hydraulic system for lubrication, reducing wear and prlonging the service life of the machine.

b. the upper platen may automatically cut slowly as it presses down rapidly to the knife mold for cutting so that there will be no dimension errors between the upper and lower layersof the cutting materials.

c. structural changes during designing of this machine remove the need for the users to worry about possible oil leakage of the machine.

d. external motor and oil pump enable good ventilating and cooling conditions, safety operation and prolonged service life.

e. setting of the knife mold is rapid, accurate and easy-to-learn.

f. small motor power results in low power consumption.

xcll4 -350/400型微电脑精密四柱式液压龙门自动连续裁断机

microcomputer precise four-column hydraulic gantry automatic continuous cutting machine

适用于对单层或多层皮革、橡胶、塑料、布料、泡棉、尼龙、人造革、pvc板、无

纺布等物料的裁断作业，特别适用于宽幅面、成卷状材料的冲裁落料；尤其是对裁切有

规律、刀模较小、大批量的零部件特别适用。如足球、排球、网球、砂轮切割片等。

- 1、采用“plc + 编码器”人机界面的数字控制操作系统，可实现自动送料、自动排模冲切，可有五种排列图形模式选择，自动设定冲裁次数，精度高，定位精度可达0.2毫米，节省材料，工作效率高，减轻劳动强度。
- 2、plc程序控制中心对操作指令的设定具有记忆功能，在断电或班后切断电源后都不受影响，便于再次操作。
- 3、采用双油缸驱动，四柱导向，自动平衡，确保每次裁断深度完全一致。
- 4、操作方式有三种选择：自动、半自动、手动，自由灵活。
- 5、冲头可自动横移，自动定位，刀模固定采用电磁吸盘，无需进行刀模的设定，高低刀模可任意冲切，操作方便。
- 6、自动润滑系统，确保机器精密度和使用寿命。

the machine is suitable for cutting single layer or multiple layers of leather, rubber, plastic, cloth, foam, nylon, synthetic leather, pvc board and nonwoven cloth etc. materials, especial suitable for cutting wide and coiled materials. furthermore, it is particularly suitable for cutting parts that require small die cutter, regular cutting and batch production, such as football, volleyball, tennis ball and grinding wheel etc.

- a. digital control system of “plc + coder” human-machine interface is adopted to realize automatic feeding, pattern arrangement and cutting. five kinds of arrangement figures are optional for automatically setting cutting times with high precision. the positioning precision can reach 0.2mm so as to save materials, enhance work efficiency and reduce labor intensity.
- b. plc program control center is provided with memory function for the settings of operation instructions, which are not influenced in case of power failure or power-cut after work, so as to facilitate operation for the next time.
- c. double oil cylinders drive, four-column guiding and automatic balancing are adopted to guarantee identical cutting depth for each time.
- d. three operation modes such as automatic, semiautomatic and manual operations are optional,

which are free and flexible.

e. the cutting head can carry out automatic transverse movement and automatic positioning. the die cutter is fixed by electromagnetic suction disc. without the need of setting die cutters, the upper and lower die cutters can carry out cutting freely with convenient operation.

f. the automatic lubricating system ensures machine precision and prolongs service life.

xclp3 -250型液压龙门移动式裁断机

hydraulic pressure powered cutting machine

主要用于成型刀模对单层或多层的皮件、橡胶、塑料、硬纸、织物、化纤、无纺布等材料进行冲裁落料。

1. 设定容易，低压调整，容易设定裁断行程。
2. 压板上浮位置任意设定，减少不必要空行程。
3. 压板可左右横移，操作视线极佳。

it is used to cut a layer or multi-layers of leather, rubber, plastic, hardpapers, fibres, chemical fibres, etc.

a. it is easy to adjust low voltage and set travel.

b. rising position of press board can be set at random to lessen idle travel.

c. press board can be move towards right or left operation visibility is very good.

xclp2系列液压四柱式裁断机

surface hydraulic pressure cutting machine

用于皮革加工业、制衣业、制鞋业、箱包业、包装业、玩具业、文具业、汽车工业使用成型刀模对皮革、橡胶、塑料、纸板、布料、泡绵、尼龙、人造革、pvc板等物料之裁断作业。

1. 采用四柱式和曲柄同步平衡机构，保证机床冲裁区域受力均匀。

2. 采用双油缸驱动，达到高吨位裁断力量，节省能源消耗。
3. 润滑系统确保机器精密度和延长使用寿命。
4. 本机自动设定，自适应高低刀模，有效提高裁断板的使用寿命。

it is used to scissor up leather, rubber, plastic, cloth, sponge, nylon, im-itation leather pvc board etc in industry.

a.appling four-post type and crank synchronous balance organizations, which guarantees the machine to receive strength evenly in the blanking area.

b.appling dual cylinder to drive, which reaches the high-tonnage cutting force and saves the energy.

c.the lubrication system guarantees the precision of the machine and lengthens service life.

d.the machine is automatically differential, and can automatically be suitable to the high and low die cutter, which can effectively enhance the use life of the cutting board.

xclp2-1000/2000 型液压四柱下压式平面裁断机

surface hydraulic pressure cutting machine

用于皮革加工业、制衣业、制鞋业、箱包业、包装业、玩具业、文具业、汽车工业使用成型刀模对皮革、橡胶、塑料、纸板、布料、泡绵、尼龙、人造革、pvc板等物料之裁断作业。

1. 采用四柱式双油缸机构，达到高吨位裁断，节省能源消耗。
2. 裁断力为持续力，特别适用海绵裁断行业。
3. 配有自动送料装置，提高了机床的使用效率与安全性。

it is used to scissor up leather rubber plastic cloth sponge nylon im-itation leather pvc board etc in industry.

a.appling four - post type dual cylinder structure, which reaches thehigh

tonnage to cut, and saves the energy.

b. cutting force is lasting force, which is suitable for form-rubber trade specially.

c. furnished with automatic-feeder equipment, which has improved the service efficiency and security of the machine.

xclp2-250 液压平面式裁断机

smooth hydraulic pressure powered cutting machine

本机适用于皮革、塑料、尼龙布、纸板、泡棉及合成纤维、非金属材料
的成型裁断作业，特别适用于宽幅材料的一层或多层冲裁落料。

- 1、操作省力、简单、故障率低，裁断力强，裁断速度快。
- 2、主轴设有自润滑轴承，减少磨损，延长使用寿命。
- 3、刀模设定简单，高低刀模调整方便，准确快速。

it is suitable to scissor up leather plastic nylon paper carton sponge and
synthetic fibres, in particular it is suitable to cut single layer or multilayer
broad width materials.

- a. operation is simple safe scissoring force is strong with fast scissoring speed.
- b. main shaft is equipped with a lubricating system to lessen wear and prolong service life.
- c. knife position can be set simply and be adjusted conveniently and quickly.

cd320b/cd420b/cd520b电脑型精密片皮机

computerized precise splitter

精密片皮机cd320b，cd420b，cd520b是经济、可靠的设备，在保证产品质量的前提下，可以达到很高的产量，能够满足不同特点的材料和不同类型工厂的生产要求。

- 1、电脑控制系统，触屏显示屏,数字显示片皮厚度。

- 2、带刀自动进刀、自动定位，无需调整。
- 3、由单一手柄调节砂轮磨刀装置及启动，停止机器运行。
- 4、快速调节带刀刃口磨削宽度和对称度。
- 5、自动调节带刀与压板之间间隙。
- 6、磨刀粉尘及加工废料有各自独立的吸尘系统。
- 7、任意调节不同的工作压力。
- 8、发生皮料受阻等多种故障时，自动停机报警，并显示故障部位。
- 9、设置精确的刀轮导轨，使带刀运行精确可靠，更换方便。
- 10、设有专门的程序鉴别装置。
- 11、合适的工作位置，减少工作疲劳。
- 12、低噪音： 70分贝。

the precise splitter in cd320b, cd420b and cd520b models is economical and reliable equipment. on the premise of guaranteeing the quality, it can realize much high output, and can satisfy the production requirements for materials with different characteristics as well as the requirements for different type factories.

- a. computer controlled system, touch screen displayer, digital displayed thickness of split leather.
- b. the belt knife has the function of automatic feeding and automatic orientation, without the need of adjusting.
- c. the grinding wheel grinder, as well as its starting and stopping, are regulated by a single handle.
- d. the grinding width and symmetry of the blade of belt knife can be rapidly regulated.
- e. the interval between the belt knife and press board can be automatically regulated.
- f. separate dust absorption system is available for the sharpening knife powder and processed waste.
- g. seven kinds of different work pressures, which can be regulated at random.
- h. in case of the multiple malfunctions such as block of leather material, the machine will automatically stop and alarm, as well as indicate the malfunction part.
- i. equipped with precise knife wheel guide rail, which can make the operation of belt knife be precise and reliable, and the replacement be convenient.

j. allocated with special phase sequence identification mechanism.k. suitable work position,

which can lessen the work weariness. l. low noise: < 70db.

gsb-2c型液压摆臂式裁断机

hydraulic rocker-armcutting machine

用于工业上利用刀模裁断软塑料板材、皮革、纤维、棉纺织品、硬纸或其它类似材料。

- 1、设有自动供油润滑系统，减少磨损，延长使用寿命。
- 2、采用电子延时电路控制冲程下限位置，精度高，可提高制鞋品质，利用手轮调节摆臂距工作台高度，简单、可靠、方便。

gsb-80/100型 液压摆臂式裁断机

pendulous hydraulic pressure powerd cutting machine

本机适用小型刀模对票夹组件、手机套、小型玩具、装饰件、皮包附件等非金属材料冲裁下料。

- 1、具有摆臂旋转自如，操作选料方便。
- 2、采用优质无缝钢管加工成立柱，用上下两孔支承，保证了上打击板转动灵活，可靠性好。
- 3、采用双手操作开关，保证操作员工安全性。
- 4、摆臂的位置高低由机器上端的手轮调节，冲裁行程由时间计时器调节，这样可以轻易获得最佳裁切位置，
提高了工作效率，延长了刀模和垫板的使用寿命。
- 5、利用飞轮的惯性储能，节省能源。

gsb-200/250型液压摆臂式裁断机

pendulous hydraulic pressure powerd cutting machine

本机主要适用于刀模裁切皮革、软塑料板材、橡胶、纤维、棉纺织品、硬纸或其它类似材料。

- 1、摆臂和机体均为钢板焊接，结构牢固，重量轻。
- 2、设有自动供油润滑系统，减少磨损，延长使用寿命。
- 3、采用双手操作功能，确保了操作员工的安全。

4、双向油路设计，稳定可靠

5、采用微电脑控制器和pc电子电路两种选择方式控制冲程下限位置，精度高，灵活方便。