

850轧机价格 圣霖国际 850轧机

产品名称	850轧机价格 圣霖国际 850轧机
公司名称	鞍山市圣霖进出口贸易有限公司
价格	面议
规格参数	
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产品详情

开坯机为两辊水平轧机，850轧机价格，坯料送至轧机前后，根据轧制程序表进入相应的轧槽可逆轧制，850轧机，并通过翻钢装置将轧件夹紧进行翻转。一般轧制5-7道次(多9道次)。

The blooming machine is a two roll horizontal mill , and the billet is sent to the front and rear mills. According to the rolling schedule , the roll is rolled into the corresponding rolling groove , 850轧机型号 , and the workpiece is clamped and turned through the turning device. The general rolling is 5-7 times (up to 9 times).

楔横轧工艺的基本原理是，将加热后的棒材送入两个同向旋转的带有楔性凸起的模具中间，棒材在模具的带动下，作与模具反向的回转运动，同时材料发生径向压缩变形和轴向延伸变形，从而成形阶梯轴类零件。

The basic principle of the cross wedge rolling process is to send the heated bar into the middle of two same revolving moulds with wedge-shaped protrusi. The rod is driven by the mold to make the reverse rotation movement with the mold. At the same time , the material has radial compression deformation and axial extension deformation , thus forming a staircase type part.

机架是轧钢机的主要部件，它在轧钢过程中承担金属变形给予的负荷。因此要求机架有足够的强度和刚度，以保证设备安全和产品质量。型钢轧机的机架形式较多，常见的机架形式有开口式机架、闭口式机架和半闭口式机架3种。

The frame is the main component of the rolling mill , which bears the load given by the metal deformation during the

rolling process. Therefore , the frame is required to have sufficient strength and stiffness to ensure the safety of the equipment and the quality of the product. There are more frame forms of the steel mill. There are 3 kinds of common frame forms: open frame , closed frame and half closed frame.

850轧机价格-圣霖国际(在线咨询)-850轧机由鞍山市圣霖进出口贸易有限公司提供。鞍山市圣霖进出口贸易有限公司 (shenglininternational.cn) 为客户提供 “ 型材设备,轧钢设备,轨道设备 ” 等业务 , 公司拥有 “ 圣霖 ” 等品牌 , 专注于行业专用设备等行业。欢迎来电垂询 , 联系人 : 王秋。