

PBT 6302T

产品名称	PBT 6302T
公司名称	东莞市晶宏塑胶原料有限公司
价格	.00/个
规格参数	品牌:日本宝理 型号:6302T 特性:耐磨
公司地址	东莞市樟木头镇百果洞百顺小区三巷5号一楼（注册地址）
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产品详情

晶宏塑胶原料有限公司提供信息：PBT 6302T日本宝理耐磨级--填料/增强材料：

矿物填料, 30% 填料按重量

特性：

低摩擦系数耐磨损性良好

UL文件号：

E213445

形式：

粒子

加工方法：

注射成型

部件标识代码 (ISO 11469)

>PBT-MH30

PBT resin can be molded using most standard injection molding machines. Reciprocating screw machines are

recommended. For a selected enduran resin part, two basic factors, total injection weight and total projection area, should be considered when determining the specification of its injection equipment. When the total injection weight of all cavities, including runner and injection channel is equal to 50-80% of the machine capacity, the best results can be obtained generally. When using a large barrel machine, a small amount of injection will unnecessarily prolong the retention time of the resin, resulting in the degradation of the resin. Once the projection area is determined, 3-5 tons of clamping force per square inch should be applied on the projection area to reduce the overflow of parts. Wall thickness, flow length, and molding conditions will determine the actual tonnage required

PBT树脂，经矿物充填和玻纤充填后，可以得到几种基色，加工者可以通过加入特效颜料，获得特别设计和产品外观。这一特点及其耐化学剂性和抗污染性，使得这种物料尤其适用于厨房、浴池、地面砖、柜台台面和很多消耗用品。