

## PA66+PTFE铁氟龙沙伯基础

产品名称	PA66+PTFE铁氟龙沙伯基础
公司名称	东莞市华韵塑胶原料有限公司
价格	87.00/kg
规格参数	品牌:RL-4020 型号:加20%铁氟龙 产地:基础创新塑料
公司地址	东莞市樟木头镇奥园塑金国际8栋214
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## 产品详情

PA66+PTFE铁氟龙沙伯基础

PA66基础创新塑料(美国) RL

PA66基础创新塑料(美国) RL003 BK8115USB

PA66基础创新塑料(美国) RL-004

PA66基础创新塑料(美国) RL004S

PA66基础创新塑料(美国) RL-4010

PA66基础创新塑料(美国) RL4010 FR

PA66基础创新塑料(美国) RL-4020

PA66基础创新塑料(美国) RL-4030 BK

PA66基础创新塑料(美国) RL-4040

PA66基础创新塑料(美国) RL-4040 BK8-115

PA66基础创新塑料(美国) RL-4040HS

PA66基础创新塑料(美国) RL-4080

PA66基础创新塑料(美国) RL-4410

PA66基础创新塑料(美国) RL-4540

PA66基础创新塑料(美国) RL-4540 BK

东莞华韵塑料PA66产品有：

- \*1、 PA66+10%CF(10%碳纤维增强)：耐磨、高刚性、导电；
- \*2、 PA66+20%CF(20%碳纤维增强)：耐磨、高刚性、导电；
- \*3、 PA66+30%CF(30%碳纤维增强)：耐磨、高刚性、导电；
- \*4、 PA66+5%MOS2二硫化钼；
- \*5、 PA66+15%GP石墨：耐磨、导电、低噪音；
- \*6、 PA66+20%PTFE聚四氟乙烯/铁氟龙：耐磨，润滑
- \*7、 PA66+30%GF(玻纤)+15%PTFE(铁氟龙)：自润滑、低摩擦，高耐磨；
- \*8、 PA66+30%GF(玻纤)+PTFE(铁氟龙)+GP(石墨)：自润滑、超耐磨；
- \*9、 PA66+PTFE(铁氟龙)+GP(石墨)：自润滑、超耐磨；
- \*10、 PA66+GF+CF+PTFE(20%玻纤+20%碳纤+铁氟龙)；
- \*11、 PA66+MoS2+PTFE(20%二硫化钼+铁氟龙)

Nylon Resin AMILAN TM technical information | injection molding | poor line formation and inadequate filling of shortshot, or short-tolded I. The phenomenon that the mold is not filled in the female mold so that the molding is incomplete II. The reason is that the performance of the injection molding machine is not enough for the injection capacity and the plastic ability. Poor Exhaust III. Countermeasures to increase material supply. If the capacity is insufficient, it is necessary to install a large injection molding machine with anti-reverse valve screw to increase injection pressure to raise the barrel temperature setting point. The nozzle temperature also needs to be raised. Verify that the heater is connected to the power supply nozzle plug or frequently occurred nozzle plug situation, raise mold temperature or accelerate injection molding cycle. Speed up the ascent. Raise mold temperature. Increase The die exhaust. Increase Gate cross-sectional area. Increase the thickness of the molded part. In order to enhance the flow performance of the molded part, the mold adds stiffeners. Choose low viscosity and high fluidity materials to coat the surface with lubricant. The addition rate is in the range of 0.05 ~ 0.1% for the corrugated flow mark