



A:DRAM?????,?????:

?1?

?2????2?

????2?

?????:default data ready?

3.????:

?????????,???????

2?14092??:??1????A1?????;

???A1????

?:A1=10

???A=10,??10492??

3??"??",????;

?PLC????????????????VB380X0005???

4?MDI?????,????;

?????"?"????????????JOG????????????????PLC??????

???V31000000.2??MDI????????????V30000000.0?????100ms??????V30000000.0???

5?802D base line?????????;

???MD13070[0]??8000???????????

6?????25040,25060?????????;

????????????????PLC????????????????????????????V380X0004.6?V380X0004.7??????M138.1  
???M138.1????????????V380X0002.1????????????????V390X0001.5?1????????????V380X0002.1?

7?802D?????????????;

?1????PLC????????????????802D???

?2????????SYSTEM????PLC????PLC????????????????????Tab????????insert????????AL  
T+S???????????????

