



a????????????????????????????????711?????b????????????????????????????????????????????????????????CNC?????????  
?????????????c????????????????????????????????????????d??CRT??513????????????????????????3????????????????a?  
?????351??????CNC????????????????????????????b????????????????c????????????PLC?NC????????Q64  
.3?4????????a????????????????????????????????????PLC??NC????????????????03350?03325?0  
3315??????????22????????????????????????????????????108?118?128?138????????????????????????104  
?114?124?134????????????????????????????????????????????????????????????101?111?121?131?????  
????????????????b?????????????

???25000????????????????????

6SL3111-4VE22-0HA0,6SL3111-4VE22-0HA1,6SL3111-4VE21-6FA0,6SL3111-4VE21-6EA1?  
6SL3111-4VE21-6EA0,6SL3111-4UE22-0HA0?6SL3111-4VE21-0EA06SL3111-3VE21-6EA1,  
6SL3111-3VE21-6FA0,6SL3111-3VE22-0HA0????828D????????????828D??X????????Y????  
????Z????????????SP ?????????????828D??PCM????????????????????IO????????828D?????  
????828D????????828D????????