

精密汽车配件注塑模 注射成型模

产品名称	精密汽车配件注塑模 注射成型模
公司名称	嘉兴良信模具科技有限公司
价格	.00/个
规格参数	工艺类型:注射成型模 模具分型面数目:两个 型腔数目:1.2.4.6.8.12
公司地址	中国 浙江 嘉兴市 浙江省嘉兴市南湖区余新镇工业园
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产品详情

工艺类型	注射成型模	模具分型面数目	两个
型腔数目	1.2.4.6.8.12	模具安装方式	固定式模具
适用范围	汽车、电子、仪表、日用品、手机、礼品、工艺品、其他		

经营范围:汽车配件模具,注塑模具,吹塑模具,塑料模具,提供工业插头插座,家用电器塑料配件,机械塑料配件,民用塑料配件,电子产品塑料外壳,日用品,精密型汽车配件,电子配件,电线端子等等各类模具。

经营区域: china.europe.africa. north america. australia and so on .

模具流程:审图---备料---加工---模架加工---模芯加工---电极加工---模具零件加工---检验---装配---飞模---试模---生产

开模周期:一般周期为4周。

加工设备:数控铣1台,北京精雕1台,电火花3台,线切割3台,钻床3台,磨床3台,普通铣床:1台cnc加工中心:1台.

加工能力:模具设计、模具制造及注塑成型加工

模具材料: p20,718,718h,2738,2316,s136供您选择 , 模架 : 45 # 预硬>30 hrc

冷却系统:优化设计的循环流水,提高生产效率 , 降低您的成本

中期处理:调质 , 提高硬度。

后期处理:氮化(氮化处理温度低 , 变形很小 , 不再需要进行淬火便具有很高的表面硬度 (大于hv850) 及耐磨性)

模具寿命: p20正常使用不低于30万模次

运输方式:在模具出运前必须装上锁模片 , 物流运输

售后服务:模具保修1年 , 保修期间免费维修

备注:模具在生产过程中我们每个星期要向客户提供模具进展情况和拍照+

business scope: auto parts moulds, injection molding, blow mould, plastic mould, providing industrial plug sockets, electrical appliances, machinery of plastic accessories plastic accessories, plastic parts, electronic products, civil plastic casing, daily necessities, g2 auto parts, electronic parts, wire terminals, etc all kinds of mould.

business areas: africa, europe, australia and"re. on both on.

mould process: careful preparation ----- graph processing formwork processing, punch mould processing ----- electrode processing parts processing, assembling, testing ----- to fly mould manufacturing

open mode cycle: general cycle for four weeks.

processing equipment, cnc, beijing carved 1, 3, linear electric drill three 3, grinding machine, 3 strength.the cnc processing center, 1:1.

processing capacity: mold design, mould making and plastic injection

mould material, 718,718 p20: h, 2738,2316, s136 for your choice, formwork: 45 # (> 30 hrc hard

cooling system: optimization design cycle, improve the production efficiency and reduce the cost of you

mid tone quality, improve the handling: hardness.

processing: nitriding (nitriding process of low temperature, the deformation is small, no longer needed and quenching high surface hardness and resistance hv850 ()),

die life p20: normal use of no less than 30 million times

transportation: in the mold before shipment must be installed locked mode, logistics and transport

after-sales service: mold repair warranty period 1 year, free maintenance

note: die in the production process, we each week to provide mould progress and photographed