

高冲击强度ABS PA-717C

产品名称	高冲击强度ABS PA-717C
公司名称	东莞市华韵塑胶原料有限公司
价格	12.00/kg
规格参数	品牌:台湾奇美 所在地:樟木头塑胶原料市场三期 型号:原材料
公司地址	东莞市樟木头镇奥园塑金国际8栋214
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产品详情

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耐热级ABS PA-777D 台湾奇美PA-777D 耐高温PA-777D

供应ABS台湾奇美POLYLAC全系列如下：

- (1)一般级ABS台湾奇美PA-707、PA-757、PA-717C、PA-727、PA-726、PA-747、PA-709、PA-797
- (2)高流动级ABS台湾奇美PA-756、PA-756S、PA-756H、PA-716、PA-746、PA-746H、PA-737
- (3)押出级ABS台湾奇美PA-747R、PA-747F、PA-747S、PA-709S
- (4)防火级ABS台湾奇美PA-763、PA-764、PA-764B、PA-765、PA-765A、PA-765B
- (5)耐热级ABS台湾奇美PA-777B、PA-777D、PA-777E

ABS extrusion process. ABS production coffins, plates, sheets, and profiles and other products, pipe can be used in a variety of water pipes, trachea, lubricants and Fuel Oil Pipeline; Plate, sheet can be used for floor, furniture, tank, filter, wall layer and thermal forming or vacuum forming. The ratio of length to diameter of screw in extruder is usually higher, I / D is between 18 ~ 22, compression ratio is (2.5 ~ 3.0) : 1, it is suitable to use gradual change type screw with torpedo head, the temperature of feeding barrel is 150 ~ 160 ° c, the temperature of feeding barrel is 180 ~ 190 ° C, the temperature of die head is 185 ~ 195 ° C, the mold temperature is 180 ~ 200 ° C, and the blow molding temperature can be controlled between 140 ~ 180 ° C.