

????“DGNOS”????CRT???PLC????? ?????????????????,??????

??????3????????????????????4????????????????

????????????????????IN4000????????????NCU????????????????

??LED?? ????????

????????????+24V????????????????????????????????PMC?

????????????Y0.7?????????????????????? ?????????????

???1?????:????|SYSTEM|??????|PMC|??,??????,??????|PMCLAD| ???????????|

PMCDGN|PMC?I/O????????????|PMCPRM|PMC??????

????“DGNOS”????CRT???PLC????? ?????????????????,??????

??????3????????????????????4????????????????

????????????????????????????IN4000???????????

???840D??????????120202????????840D???120202?:NC/PLC????NC/PLC??????

??NCK?????6???NC/PLC??????“?”??“??????????NC?PLC?NCK????????

??840D????120202??????NC/PLC

????????????????501?607?039?608?507????????????????????

??

???6FC5210????????,????????????????????????????

????????????6SN1145????????????????????????,????????????

NCU?PCU???????????????????????????? 1?NCU???????? 2?PCU????????????

1?NCU???NC????,????????????MMC???? 2?PCU??CNC?PLC????????????