

??????0.1-1.2w/cm2????(????)????????????1.5mm????????0.05 mm?0.10mm????
??
??

?????????: 1.????????????2.????????????3.????????100kg/cm2? 4.?????????
.????????????????????????????????6.????-60??250????????7.????????
??8.??

??
??
????????????,??

????????????????????250????????200????±8% ????:0.1-1.2w/cm2????100.0kg/cm2 ?????50
M????? 1500v/5s