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????1????????????????????????????????2????????????????????????????????3????????????????????????????????  
?4?????63??400?????????????????????5?/?50?/?

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1.??  
8??????????5T/M3??2.????????????????????????????????  
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3.??  
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1????????????????????????PLC?????????

2??

3??

4?????10??100?????????????????

5????????????????????????????????

6??

7????????????????????????????????

8????????????????

9????????????????PLC???????

1????????????????

2????????????????

3????????????????

4????????????????  
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