

现货供应高溶脂PP 防护服、一次性医用口罩专用料

产品名称	现货供应高溶脂PP 防护服、一次性医用口罩专用料
公司名称	东莞市彤达塑胶原料有限公司
价格	.00/个
规格参数	PP:无纺布 PP:口罩 PP:高溶脂
公司地址	东莞市樟木头镇百果洞社区帝豪街6巷1号一楼
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产品详情

本公司原料售后的注塑加工由客户负责，如需帮助，我公司工程部将竭尽所能与您共同协商处理。
本公司具一般纳税人资格，可开17%增值税。
可提供该款原料物性表SGS报告COA出厂证明UL黄卡认证ROHS认证MSDS认证。

PP processing process: drying treatment: if stored properly, drying treatment is not required. Melting temperature: 220~275C, be careful not to exceed 275C. Mold temperature: 40~80C, it is recommended to use 50C. The degree of crystallization is mainly determined by the mold temperature. Injection pressure: up to 1800bar. Injection speed: generally, high speed injection molding can reduce internal pressure to a minimum. If defects appear on the surface of the product, then low speed injection molding at higher temperatures should be used. Runner and gate: for cold runner, the typical runner diameter range is 4 to 7mm. It is recommended to use a circular injector and runner. All types of gates can be used. The typical gate diameter range is 1 to 1.5mm, but gates as small as 0.7mm can also be used. For edge sprue, the small sprue depth shall be half of the wall thickness; Small sprue widths should be at least twice the wall thickness. PP material is fully capable of using the hot runner system. 1. Crystalline material, low hygroscopic, easy to melt body rupture, easy to decompose in long-term contact with hot metal. 2. Good liquidity, but large shrinkage range and shrinkage value, prone to shrinkage, indentation, deformation. 3. The cooling speed is fast, the casting system and the cooling system should dissipate heat slowly, and pay attention to the control of molding temperature. 4. The thickness of the plastic wall must be uniform to avoid lack of glue and sharp corners to prevent stress concentration.

PP MF650Y概述：PP塑胶原料，化学名称：聚丙烯，特点：密度小，强度刚度，硬度耐热性均优于低压聚乙烯，可在100度左右使用。具有良好的电性能和高频绝缘性不受湿度影响，但低温时变脆、不耐磨、易老化。适于制作一般机械零件，耐腐蚀零件和绝缘零件！