

聚苯乙烯HIPS食品级

产品名称	聚苯乙烯HIPS食品级
公司名称	东莞市华韵塑胶原料有限公司
价格	25.00/13
规格参数	HIPS:原材料代理商 HIPS:耐冲击性 HIPS:挤出级
公司地址	东莞市樟木头镇奥园塑金国际8栋214
联系电话	0769-87600377 13556776933

产品详情

聚苯乙烯HIPS食品级（台湾奇美PH-888G）

也经常采用旋转式、串联的和梭式的压力和真空热成型设备。HIPS具有优异的热稳定性和剪切稳定性，能够接用多量的回收料，而不降低产品性能，在热成型加工中的回收料使用量可高达60%。

环保塑料HIPS改苯PS/台湾奇美

环保塑料HIPS改苯PS/台湾奇美

镇江奇美HIPS PH-88SF 挤出级

因此它成为最容易热成型的树脂之一。一般使用普通的挤塑设备树脂熔融温度为400—500 ° F，树脂的熔体指数范围是 1.5—4.0 g/10min

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?????***??400—500°F???????????????? 1?5—4?0 g/10min?

???PS??HIPS??***?????????????????160°F????2?3h????????????????

????????????????

????HIPS PH-888G ???? ?????

????HIPS PH-888H ???? ?????

????HIPS PH-88S ??? ?????

????HIPS??PS/????

PDF????

[????] [????????] ????? ???? ????POLYREX PH-55Y

????????????E56070-245770RoHS ???RoHS

????????????????????????????????????1.05g/cm3ASTM D792????????????ASTM D1238

200°C/5.0 kg9.0g/10 minASTM D1238 220°C/10.0 kg26g/10 minASTM

D1238???????????????????? (L ??)70ASTM D785???????????????????? 1(3.00

mm)21.6MPaASTM D638??? 2(??, 3.00 mm)50%ASTM D638???? 3(6.00

mm)2260MPaASTM D790???? 4(6.00 mm)44.1MPaASTM

D790????????????????????????????????ASTM D256 23°C, 3.00 mm74J/mASTM D256

23°C, 6.00 mm64J/mASTM D256????????????????????????????ASTM D648 1.8 MPa,

???78.0°C ASTM D648 1.8 MPa, ??89.0°C ASTM D648??????95.0°C ASTM D1525

5????????????UL ???? (1.60 mm)HBUL 94????????????80.0°C????2.0 ?

3.0hr??????160 ? 180°C??????195 ? 205°C??????180 ? 220°C????40.0 ? 70.0°C??1

.6.0 mm/min2 .6.0 mm/min3 .2.8 mm/min4 .2.8 mm/min5 .?? A (50°C/h)

So it becomes one of the resins that is easily thermoformed. The melting temperature of the resin is 400 ~ 500 F and the melt index of the Resin is 1.5 ~ 4.0 G / 10 Min. Hua Yun Company. Anti-impact PS can be processed by many traditional molding methods, such as injection molding, structural foam molding, sheet and film extrusion, thermal molding and injection blow molding. Hips Resin absorption of water slower, so generally do not need to dry. Sometimes excessive moisture on the surface of the material will be absorbed, thus affecting the appearance quality of the final product. Dry at 160 °F for 2-3 hours to remove excess moisture. The processing range of impact resistant polystyrene is very wide, Taiwan Chimei HIPS PH-888G high gloss, high impact strength Taiwan Chimei HIPS PH-888H high gloss, high heat resistance Taiwan Chimei HIPS PH-88S extrusion grade, high impact environment-friendly plastic HIPS to benzene PS / Taiwan Chi Mei PDF physical property document ordinary version with member contact information version find alternatives, yellow card information, sentence is too long, please supply a shorter sentence, 3.00 MM74J / mASTM d25623 c, 6.00 MM64J / MASTM D256 thermal performance rating unit system test method under load thermal deformation temperature d6481.8 MPA, unannealed 78.0 CASTM D6481.8

MPA, annealing 89.0 CASTM D648 vicat softening temperature 95.0 CASTM D15255
flammability rating test method ul flame retardant grade 1.60 mm HBUL 94 injection
rating unit drying temperature 80.0 °C drying time 2.0 to 3.0 hr rear barrel temperature
160 to 180 °C barrel middle temperature 195 to 205 °c barrel front temperature 180 to
220 °c mold temperature 40.0 to 70.0 °c injection temperature 1.6.0 mm / Min 2.6.0 mm
/ 3.2.8 mm / Min 4.2.8 mm / Min 5. Rate A 50 C / H