

全自动双工位单飞叉绕线机WM001B-M

产品名称	全自动双工位单飞叉绕线机WM001B-M
公司名称	浙江卧龙电工设备有限公司
价格	.00/个
规格参数	品牌:卧龙 型号:WM001B-M
公司地址	绍兴市上虞区曹娥街道蒿二村
联系电话	0575-89289400

产品详情

品牌	卧龙	型号	WM001B-M
电源电压	380V ± 10% , 50Hz	适用线径	16 ~ 45 (mm)

产品名称product name : 全自动双工位单飞叉绕线机automatic duplex-station and single-fork winding machine
wm001b-m

产品概述product description :

本机是由我公司自主研发，目前国内独家生产。本机适用于玩具电机、电动工具电机等微特电机的转子绕线。整机机架采用铝型材，造型美观，维护方便。plc，伺服系统，电磁阀，气缸，张力器等核心部件均采用进口的知名品牌，功能、可靠性、效率等各项技术指标达到日本同类型机器标准。参数设置、运行状态显示、故障报警均由彩色液晶触摸屏完成，操作方便。本机结合产品特点，增加了部分特殊绕线工艺。

this device is independently design by our company, the current exclusive domestic production. it is mainly applied to electrical toys, electric tools and so on micro-motor rotor winding.device has aluminum alloy structure, handsome in appearance and easy maintenance. plc, servo system, solenoid valve, cylinder, tension control, and other core components are imported well-known brands. features, reliability, efficiency and other technical indicators have reached the standard of the same type of machine made in japan. parameter setting, operation status display, fault alarm all in the color lcd touch screen, easy to operate. the machine combined with features of the product, increase some special winding process.

功能特点function characteristics

1.可预设多种绕线程序，方便调用。

the equipment can preset a variety of routing procedures to facilitate the choice.

2.可快速完成工装夹具的更换。

the fixture is easy to replace.

3.逻辑运算关系、稳定性、安全性可靠，具有故障显示、声光报警功能。

logical relations, stability, security is reliable,with fault display, sound and light alarm function.4.本机外观轻巧、结构合理、占地面积少，性价比高。

this machine looks lightweight、 reasonable structure、 small footprint, cost-effective

5.生产效率高（三槽二十匝转子8s/pcs）、剪线线头短（10mm，大大节约了漆包线），一人可操作二台以上设备。

high efficiency (three-slot rotor turns twenty 8s/pcs), short thread trimmer (10mm, significant savings in the enameled wire), a person can operate on more than two devices.

主要技术参数main technical parameter

1.电源电压power voltage: 380v \pm 10% , 50hz

2.额定功率rated power: 2kw

3.气源气压air source pressure: 0.4 ~ 0.7mpa

4.额定转速rated speed: 2000 ~ 3000 r/min

5.转子直径rotor diameter: 16 ~ 45mm

6.转子叠高rotor stacked height: 17 ~ 60mm

7.轴前端夹持外径(换向器端)clamping diameter of front shaft (where have commutator): 2 ~ 8mm

8.转子槽数rotor slot number:奇数槽oddslot

9.换向器外径commutator diameter: 6 ~ 25mm

10.换向器钩外径commutator hook diameter: 12 ~ 30mm

11.转子总长rotor length: 40 ~ 120mm

12.线径enameled wire diameter: 0.08 ~ 1.2mm