

轧辊采购 轧辊 圣霖国际【诚实守信】

产品名称	轧辊采购 轧辊 圣霖国际【诚实守信】
公司名称	鞍山市圣霖进出口贸易有限公司
价格	面议
规格参数	
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产品详情

修正精度高，涂层厚度从几微米到几毫米，可对金属工件呈现磨损、划伤、针孔、裂纹、破损变形、硬度降低、损害等缺点进行堆积、封孔、补对等修正功用，只须打磨、抛光，也可进行车、铣、刨、磨等各类机械加工，以及电镀等后期加工。

The thickness of the coating is high , 轧辊设备生产厂家 , and the thickness of the coating is from several microns to a few millimeters. It can be worn , scratched , pinholes , cracks , breakage and deformation , hardness reduction , damage and other shortcomings to accumulate , 轧辊采购 , seal , and compensate for the defects , 轧辊 , such as grinding , polishing , milling , milling , grinding and other kinds of mechanical processing , as well as electroplating later processing.

轧机上使金属产生连续塑性变形的的主要工作部件和工具。轧辊主要由辊身、辊颈和轴头3部分组成。

辊身是实际参与轧制金属的轧辊中间部分。它具有光滑的圆柱形或带轧槽的表面。辊颈安装在轴承中，并通过轴承座和压下装置把轧制力传给机架。

The roller body is the middle part of the roll that actually takes part in rolling the metal. It has a smooth cylinder or a surface with a groove. The roller neck is installed in the bearing and passes the rolling force to the rack through the bearing seat and the press down device. .

轧辊的无损检测通常用超声波探伤仪进行。冷轧辊探伤标准中通常把辊身依受力情况分成表面区、中心

区和中间区，然后依断裂力学原理分别规定各区允许存在的缺陷的临界尺寸。

Nondestructive testing of rolls is usually carried out by ultrasonic flaw detectors. In the testing standard of cold roll , the roll body is usually divided into the surface area , the center area and the middle area according to the force condition , and then the critical dimensions of the defects are allowed in each area according to the principle of fracture mechanics.

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