

# 泉州免烧压砖机、泉州压砖机 标准砖砖机 水泥空心砖

产品名称	泉州免烧压砖机、泉州压砖机 标准砖砖机 水泥空心砖
公司名称	福建泉州永昌建材机械有限公司
价格	.00/个
规格参数	类型:砖头机械 成型周期:15-20 (秒) 传动方式:采用PLC智能控制
公司地址	福建省泉州市南安市康美镇赤岭村
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## 产品详情

类型	砖头机械	成型周期	15-20 (秒)
传动方式	采用PLC智能控制	激振频率	000000 (次/分)
最大压力	000000 (KN)	整机重量	7.5 (t)
振动频率	000000 (hz)	工作气压	000000 (Mpa)
外形尺寸	12550x2450x2500(mm) (c m)	装机容量	000000 (kw)
成型压力	000000 (吨)	主振形式	采用变频电机多源式振动系统, 频幅可调
总功率	25500 (w)	品牌	永昌
型号	YC6-20B	别名	砖机、制砖机、免烧砖机、多孔砖机、透水砖机、马路砖机、空心砖机、粉煤灰砖机、砌块成型机、压砖机、泉州砖机、多孔压砖机、
用途	可生产通体地砖、码头连锁砖、植草砖、水利砖、空心砌块、多孔砖、免烧标砖等。		

一、主要技术参数：成型周期:15-20(秒)

整机功率: 25.5kw

机重量: 7500kg 激振力: 20kn 托板规格: 860x680x20(mm) 竹胶板外型尺寸: 12550x2450x2500(mm)

成型方式: 台振——振动液压成型

## 二、主要产品规格及产量产品类型规格

尺寸(长×宽×高)块/周期块/小时块/天(8小时)块/年(300天计)空心砖390×190×190 6982,7,8562,356,800 多孔砖240×115×90 152,455 19,6365,890,910 标准砖240×115×53 305,400 43,200 12,960,000 标准砖240×115×50 325,760 46,080 13,824,000

注:以上产量表为理论计算值。成型周期、生产量与原材料、产品类型及其它因素有关。

## 三、主要技术特点:

1.控制系统:plc智能控制。人机界面,控制系统配置安全逻辑控制,生产程序及故障诊断显示功能,并有远程控制系统升级及故障诊断及排除功能,实现无需专业人士,只需简单培训即可掌握操作功能。2.振动器:采用变频电机多源式同步振动系统,频幅可调,实现低频加料,高频成型的工作原理,以适应不同材料及产品均可获得良好振实效果,振动加速度可达16个级。3.成型机架:采用高强型钢及特种焊接工艺制造,极其坚固。4.导向柱:采用超强特种钢材制成,表面镀铬具有良好的抗扭与耐磨能力。5.布料车布料:独特料车布料旋转强制下料装置,彻底解决湿浆及多孔布料难题。6.原材料:可充分使用沙、石粉、煤矸石、粉煤灰、钢渣等各种废渣。7.产品范围:可生产通体地砖、码头连锁砖、植草砖、水利砖、空心砌块、多孔砖、免烧标砖等。

1.

yc6-20b full-automatic carve the preece to model the machine

main technique characteristics:

1.control the system: the plc intelligence controls. man-machine interface, control the system to install the safe logic control, produce the procedure and breakdown to examine a patient to show the function, also the long range controls the system to get stripe and breaks down examine a patient and expel the function, carry out and didn't need the professional, needing to be trained in brief can immediately control to operate the function.

2.vibrate the machine: the adoption changes many source types of the electrical engineering to synchronously vibrate the system, the is adjustable, carrying out the low frequency to add to anticipate, the high models of the work principle all can acquire by adapting the different material and product good flap the real results fruit, vibrating the acceleration can amount to 16 classes.

3.model the machine: adopting a steel and special kind welds the craft manufacturing, very fastness.

4.lead to the pillar:adopting the super and strong special kind steel material makes into, the surface plates the chrome to have the good anti- to twist and bears the ability of whetting.

5.cloth car cloth:special anticipate the car cloth to revolve to compulsory descend to anticipate the device, thoroughly solve the wet syrup and many bore cloth hard nut to crackses.

6.at first material:can well use the sand, stone powder, coal gangue,powder ash from stove, the steel residue...etc. various discard the residue.

7.product scope:can produce various a body a brick, wharf catena brick, plant the grass brick, water conservancybrick, hollow carve the piece, have another the bore brick and don"t need to burn to mark brick etc.

technical data:

cycle time : 15-20( s)

total power:25.5(kw)

total weight: 7500kg

exciting force:20kn

pallet pattem:860x680x20(mm)(bamboo gum plank)

shape size:12550x2450x2500(mm)

model the way:platform flap-flap hydraulic pressure to model

vibrate the acceleration: 22g

control the way: the plc computer control full-automatic.

specification & capacity of main products:

items size(lxwxh) pcs./mould pcs./hour pcs./8hour

hollow block 390x190x190 6 1,080 8,640

porous bricks 240x115x90 15 2,700 21,600

dimension bricks 240x115x53 30 5,400 43,200

dimension bricks 240x115x50 32 5,760 46,080

note: the above yield form computes a value for the theories. modeling the period,volume of production has something to do with original material, product type and other factor.

