

YC8-15A型全自动砌块成型机，质量好，售后好

产品名称	YC8-15A型全自动砌块成型机，质量好，售后好
公司名称	福建泉州永昌建材机械有限公司
价格	.00/个
规格参数	类型:砖头机械 成型周期:15-20（秒） 传动方式:成型方式:自动布料振压成型
公司地址	福建省泉州市南安市康美镇赤岭村
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产品详情

类型	砖头机械	成型周期	15-20（秒）
传动方式	成型方式:自动布料振压成型	整机重量	13.5（t）
外形尺寸	13000x2680x2600(mm)（c m）	主振形式	控制方式: PLC电脑控制全自动
总功率	30500（w）	品牌	永昌
型号	YC8-15A	别名	粉煤灰多孔免烧砖机、空心砖机、制砖机、压砖机
用途	可生产各种彩面（分层布料）及通体地砖、码头连锁砖、植草砖、水利砖、空心砌块、多孔砖、免烧标砖等。		

yc8-15a型全自动砌块成型机

一、主要技术参数：

整机功率: 30.5kw成型周期: 15-20秒/次单料：3模/分钟双料（彩砖）：2.5模/分钟

整机重量: 13500kg托板规格: 860x860x20(mm)竹胶板外型尺寸: 13000x2680x2600(mm)

成型方式:自动布料振压成型

振动加速度: 22g

控制方式: plc电脑控制全自动

二、主要产品规格及产量

主要产品规格及产量:产品类型规格 尺寸(长x宽x高)块/周期块/小时块/天(8小时)块/年(300天计)空心砖390 × 190 × 19081,44011,5203,456,000多孔砖240 × 115 × 90183,24025,9207,776,000标准砖240 × 115 × 53397,02056,16016,848,000标准砖240 × 115 × 50427,56060,48018,144,000荷兰砖200 × 100 × 60243,45627,6488,294,400注:以上产量表为理论计算值。成型周期、生产量与原材料、产品类型及其它因素有关。

三、主要技术特点:

1.控制系统:plc智能控制。人机界面,控制系统配置安全逻辑控制,生产程序及故障诊断显示功能,并有远程控制系统升级及故障诊断及排除功能,实现无需专业人士,只需简单培训即可掌握操作功能。2.振动器:采用变频电机多源式同步振动系统,频幅可调,实现低频加料,高频成型的工作原理,以适应不同材料及产品均可获得良好振实效果,振动加速度可达16个级。3.成型机架:采用高强型钢及特种焊接工艺制造,极其坚固。4.导向柱:采用超强特种钢材制成,表面镀铬具有良好的抗扭与耐磨能力。5.布料车布料:独特料车布料旋转强制下料装置,彻底解决湿浆及多孔布料难题。6.原材料:可充分使用沙、石粉、煤矸石、粉煤灰、钢渣等各种废渣。7.产品范围:可生产各种彩面(分层布料)及通体地砖、码头连锁砖、植草砖、水利砖、空心砌块、多孔砖、免烧标砖等。

1.

yc8-15afull-automatic brick making machine:

main technique characteristics:

1.control the system: the plc intelligence controls. man-machine interface, control the system to install the safe logic control, produce the procedure and breakdown to examine a patient to show the function, also the long range controls the system to get stripe and breaks down examine a patient and expel the function, carry out and didn't need the professional, needing to be trained in brief can immediately control to operate the function.

2.vibrate the machine: the adoption changes many source types of the electrical engineering to synchronously vibrate the system, the is adjustable, carrying out the low frequency to add to anticipate, the high models of the work principle all can acquire by adapting the different material and product good flap the real results fruit, vibrating the acceleration can amount to 16 classes.

3.model the machine: adopting a steel and special kind welds the craft manufacturing, very fastness.

4.lead to the pillar:adopting the super and strong special kind steel material makes into, the surface plates the chrome to have the good anti- to twist and bears the ability of whetting.

5.cloth car cloth:special anticipate the car cloth to revolve to compulsory descend to anticipate the device, thoroughly solve the wet syrup and many bore cloth hard nut to crackses.

6.at first material:can well use the sand, stone powder, coal gangue,powder ash from stove, the steel residue...etc. various discard the residue.

7.product scope:can produce various colourful side(the layering cloth) and a body a brick, wharf catena brick,road to follow the stone ,plant the grass brick, water conservancybrick, hollow carve the piece, have another the bore brick and don"t need to burn to mark brick etc.

technical data:

cycle time : 15-25(s)

total power:30.5(kw)

total weight: 13500kg

pallet patten: 860x860x20(mm) (bamboo gum plank)

shape size: 13000x2680x2600(mm)

model the way: the automatic cloth flaps to press to model

vibrate the acceleration: 22g

control the way: the plc computer controls full-automatic.

specification & capacity of main products:

items size(lxwxh) pcs./mould pcs./hour pcs./8hour

hollow block 390x190x190 8 1,440 11,520

porous bricks 240x115x90 18 3,240 25,920

dimension bricks 240x115x53 39 7,020 56,160

dimension bricks 240x115x50 42 7,560 60,480

holland bricks 200x100x60 24 3,456 27,648

note: the above yield form computes a value for the theories. modeling the period,volume of production has something to do with original material, product type and other factor.

