

消防箱外壳自动生产设备

产品名称	消防箱外壳自动生产设备
公司名称	潍坊炜桦冷弯机械制造有限公司
价格	.00/个
规格参数	品牌:炜桦冷弯 型号:WH-XF-81301 传动方式:齿轮传动
公司地址	潍坊市潍城区西环路科技职业学院
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产品详情

消防箱外壳自动生产设备

消防箱外壳自动生产设备研发背景

Research and Development background of Fire Box Molding Machine

消防箱是我们生活中常见的一种消防器材，广泛应用于写字楼，超市等大型建筑中，其用途为盛放灭火器，由于摆放在明处，因此其外观和质量要求比较严格，而传统手工折弯其速度又十分缓慢，并且生产出来的产品质量参差不齐，严重影响产品美观和整体协调性。

Fire box is a common fire fighting equipment in our life, widely used in office buildings, supermarkets and other large buildings, its use is to hold fire extinguishers, because placed in the bright place, so its appearance and quality requirements are relatively strict, and the traditional manual bending is very slow, and the quality of the products produced is uneven, serious hard products beautiful and overall coordination.

山东炜桦冷弯机械有限公司是一家专业制造消防箱外壳自动生产设备的厂家，近20年的制造经验，使得设备应用性能良好，多规格的消防箱外壳可以通过一台设备实现生产，并且保障了效率。消防箱外壳生产设备是目前市场上紧俏的自动化智能设备，受关注程度很高。工艺流程为：卷料放置于开卷机上，再由校平机校平，伺服送料牵引冲孔、切角后进入冷弯成型主机翻边成型。成型后有自动折弯机进行箱体折弯，后自动切断，整个过程全自动运行，对工人的技术水平要求不需要太高。重要的事情要说三边：省钱省力省人工。

Shandong Weihua Cold bending Machinery Co., Ltd. is a professional manufacturer of fire box shell production equipment, nearly 20 years of manufacturing experience, so that the equipment application performance is good, multi-specification fire box shell can be produced through a single equipment, and ensure the efficiency. Fire box shell production equipment is a tight automatic intelligent equipment in the market, which has received a lot of attention. The technological process is as follows: the coiling material is placed on the uncoiling machine, then leveled by the

leveling machine, servo feeding traction punching, chamfering, and then entering the cold bending molding machine flanging forming. After forming, there is an automatic bending machine for frame bending, and then automatically cut off, the whole process is fully automatic operation, the technical level of workers do not need to be too high. It's important to talk about three things: save money, save effort, save labor.

消防箱外壳自动生产设备简介

Brief introduction of Fire Box Molding Machine

消防箱外壳自动生产设备为炜桦冷弯公司的新一代产品，经过科研人员技术团队的不断摸索，把最繁琐，最费人工，容易出现产品误差的工序，全部集成到生产线上来完成，原本需要五六个人完成的工序现在只需要一人简单操作，并且速度更快，品质更稳定，基本没有不合格产品出现，极大程度上节省了人工成本和原料成本。为企业发展争取了更大利润空间。

The fire box molding machine is a new generation of products of Weihua Cold bending Company. Through the continuous exploration of the scientific and technical team, the most tedious, labor-consuming and error-prone processes are all integrated into the production line. The process, which originally required five or six people to complete, now only needs one person to operate simply, and the speed is faster, the quality is more stable, and there are basically no unqualified products. The labor cost and raw material cost are saved to a great extent. For the development of enterprises to strive for greater profit space.

山东炜桦冷弯有限公司研发的消火栓箱加工生产线为一次成型设备。该设备打破了传统生产方式，对多个工艺步骤进行了优化改进，使消防箱钣金加工的综合生产效率提高3倍以上，部分环节工序可提率10倍以上！

The hydrant box processing production line developed by Shandong Weihua Cold bending Co., Ltd. is a forming equipment. The equipment breaks the traditional mode of production and optimizes many process steps, so that the comprehensive production efficiency of sheet metal processing of fire box is increased by more than 3 times, and the extraction rate of some processes is more than 10 times!

消防箱外壳自动生产设备参数配置

Parameter configuration of Fire Box Molding Machine

占地面积：18500*1250*1325

Floor area: 18500 1250 325

机架结构：蜂窝式结构

Rack structure: honeycomb structure

传动方式：齿轮传动

Transmission mode: gear transmission

控制方式：PLC控制

Control mode: PLC control

驱动方式：变频电机

Driving mode: variable frequency motor

液压油型号：46号

Hydraulic oil model no. 46

齿轮油型号：16号

Gear oil model no. 16

主电机功率：7.5kw

Main motor power: 7.5kw

主电源电压：380/415V

Main supply voltage: 380 to 415V

我公司为山东科技职业学院的校办企业，同时也是建设部金属协会会员单位，依托高校强大的科研力量，自主研发生产一系列钣金成型流水线。

Our company is not only a school-run enterprise of Shandong Science and Technology Vocational College, but also a metal associate member of the Ministry of Construction. Relying on the strong scientific research force of colleges and universities, our company independently develops and produces a series of sheet metal forming assembly lines.

山东炜桦，致力于高精度钣金成型设备研发生产，至今已为上千家企业定制生产自动化生产流水线，为企业发展助力！

Shandong Wei Hua, committed to high-precision sheet metal forming equipment research and development and production, has so far customized production lines for thousands of enterprises, to help the development of enterprises!

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消防箱外壳自动生产设备认准炜桦智能，20年冷弯行业经验铸就精工品质！

