

PEI 美国GE2300R

产品名称	PEI 美国GE2300R
公司名称	东莞市尚品塑胶原料有限公司
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产品详情

It opens up a wide range of new applications for the plastic industry, especially for large surface parts such as automobile bars, consumer electronic control panels, and automotive exterior parts. RocTool has developed a more flexible thermal conductive forming system, which has a non-conductive wood structure or "cage" outside the steel mould.

Now the mould basically needs heat treatment to increase the hardness and service life of the mould. Before heat treatment, preliminary processing of the template should be carried out: drilling guide hole, return hole (dynamic die), cavity hole, screw hole, gate sleeve hole (dynamic die) cooling water hole, milling runner and cavity, and some die should also be milling inclined guide box.

However, due to the inherent good fluidity of plastics and the difficulty of controlling its size, the manufacturing process of injection moulding parts is more difficult than other industries. Especially in the details, slightly neglected, the phenomena of pore, chromatic aberration and flying edge are easy to occur in injection moulding. Seriously, the products are discarded directly. These common problems in the process of injection moulding directly test the injection moulding engineers' ability to process the products. Details are in place to control.

The requirement of dimension accuracy of injection parts is not high. Generally, it is based on the standard of assembling. The requirement of appearance of injection parts is relatively high. If necessary, the second processing (such as oil injection) may be used to improve the appearance defects. Injection Mould Opening teaches you how to prevent damage to the current common precision die template with cr12, Cr12MoV and some die steel, Cr12 hardness can not be too high, often cracked at HRC60 degrees, the commonly used hardness of the template is generally about HRC55 degrees.

清油已逐渐被清漆取代，用量日益。目前市场的清油已经很少使用，主要以清漆为主，因为清漆相比清油，施工方便，流平性好，而且持久性更强。成膜物质还包括部分不挥发的活性稀释剂，它是使涂料牢固附着于被涂物面上形成连续薄膜的主要物质，是构成涂料的基础，决定着涂料的基本特性。

2、助剂如消泡剂，流平剂等，还有一些特殊的功能助剂，如底材润湿剂等。这些助剂一般不能成膜，但对基料形成涂膜的过程与耐久性起着相当重要的作用。3、颜料一般分两种，一种为着色颜料，常见的钛，铬黄等，还有种为体质颜料，也就是常说的填料，如碳钙，滑石粉。

4、溶剂包括烃类溶剂（矿物油精、煤油、汽油、、甲、等）、醇类、醚类、类和酯类物质。溶剂和水的主要作用在于使成膜基料分散而形成液体。它有助于施工和改善涂膜的某些性能。根据涂料中使用的主要成膜物质可将涂必须谨慎原料配制过程。

水泥是由石灰质（如石灰石、由圣、泥灰质石灰石等）和粘土质（如粘土、泥灰质粘土等）原料