

# 安捷伦减震器衬套自动喷胶机AJL.ZP-28C型

产品名称	安捷伦减震器衬套自动喷胶机AJL.ZP-28C型
公司名称	苏州安捷伦精密机械有限公司
价格	.00/个
规格参数	品牌:安捷伦Angem 型号:AJL.ZP-28C 产地:江苏苏州
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## 产品详情

安捷伦自动喷胶机AJL.ZP-28C型

Angem automatic glue sprayer AJL.ZP- 28C.

此粘合剂自动喷涂机是由机架、旋转平台、喷涂系统、干燥系统、控制系统和污气过滤系统等组成，是我公司经过自主创新而开发设计的。主要用于汽车零部件、金属橡胶件、减震器金属件胶粘合剂的喷涂，也可用于机械行业的零件表面油漆的喷涂。本喷涂设备具有自动化程度高，环保，高生产率等诸多优点。主要技术指标已达到甚至超过国际同类产品。

The adhesive automatic spraying machine is composed of frame, rotating platform, spraying system, drying system, control system and sewage filtration system. it is developed and designed by our company through independent innovation. It is mainly used for spraying adhesive of automobile parts, metal rubber parts and shock absorbers, and can also be used for spraying surface paint of parts in mechanical industry. The spraying equipment has many advantages, such as high degree of automation, environmental protection, high productivity and so on. The main technical indicators have reached or even exceeded the same kind of international products.

设备运行环境条件：

Equipment operating environment conditions:

1 电源380V ± 10% , 50 ± 1Hz 三相五线制

2 气源 0.60Mpa 气源耗量0.8m<sup>3</sup>/min

3 环境温度：-10 ~ +40 保证正常工作

4 相对湿度：日平均相对湿度最大 90%

1 Power supply 380 V  $\pm$  10%, 50  $\pm$  1Hz three-phase five-wire system.

2 Gas source 0.60Mpa gas source consumption 0.8m<sup>3</sup>/min.

3 Environmental temperature:-10 ~ + 40 to ensure normal operation.

4 relative humidity: maximum daily average relative humidity of 90%.

主要技术参数：

Main technical parameters:

转盘工位：28工位和14工位 可切换

生产节拍：6 ~ 30 Sec 可调

最大处理工件尺寸：320mm

最大处理工件重量 10kg

喷枪移动速度：20 ~ 200 mm/sec 可调

喷枪移动行程：垂直方向：400 mm ，水平方向：300mm,

喷枪转动角度：270 °

转盘移动速度：1 ~ 3 sec/3工位 可调

工件自转速度：0 ~ 500 rpm/min 可调

喷涂距离：10 ~ 300 mm 可调

喷涂膜厚均匀性精度：+5  $\mu$  m

烘干温度：常温 ~ 100 可调自动控制

气源压力：0.6Mpa

电压：380V  $\pm$  10%, 50Hz

加热方式：电加热，共2套 每套功率18KW

电机总功率：10 KW

设备外形尺寸约：长2600 × 宽2200 × 高3500mm

Turntable station: 28 and 14 can be switched.

Production beat: 6 30 Sec adjustable.

Maximum processing workpiece size: 320mm. Maximum processing workpiece weight 10kg. Moving speed of spray gun: 20 200 mm/sec adjustable. Movement stroke of spray gun: vertical direction: 400 mm, horizontal direction: 300mm, Angle of rotation of spray gun: 270 °. Moving speed of turntable: 1 3 sec/3 adjustable. Workpiece rotation speed: 0 500 rpm/min adjustable. Spray distance: 10 300 mm adjustable. Uniformity accuracy of spraying film thickness: + 5 μ m. Drying temperature: adjustable automatic control at room temperature ~ 100 . Gas source pressure: 0.6Mpa. Voltage: 380 V ± 10%, 50Hz. Heating mode: electric heating, a total of 2 sets of each set of power 18KW. Total motor power: 10 KW. The outline size of the equipment is about: length 2600 × width 2200 × high 3500mm.

工艺流程：

Process flow:

骨架 装料 预热 第一次喷涂底胶 第一次干燥 第二次喷涂面胶 第二次干燥 卸料。（装料和卸料采用手工操作）

Skeleton loading preheating first spraying bottom glue first drying second spraying surface glue second drying unloading. (manual loading and unloading).

机器特性：

Machine characteristics:

- 1、全新设计理念、现代钣金工艺与德国技术倾力制造，外型精致、美观、大方。
- 2、工作台独特的运动模式，可以有效防止喷枪漏喷对产品质量的影响。
- 3、多达28个工位，产品自动卸料，是大批量，自动化喷涂的专业解决方案。
- 4、采用全进口伺服控制系统，独特的设计机构。为工件的精准定位和喷枪的快速平稳移动提供可靠保证，产品各项技术指标更加稳定。
- 5、喷枪可以实现升降、前后移动、转动角度等功能，对较大的异形零件非常适用。
- 6、本系列产品可采用电加热，蒸汽加热等形式。
- 7、风机和三相交流电机均采用防爆电机，操作更安全。
- 8、设备配备两个色标检测，防止底胶漏喷或重复喷涂。
- 9、设备通过CE安全认证。 1. the new design concept, modern sheet metal technology and German technology are manufactured with exquisite, beautiful and generous appearance. 2. the unique motion mode of the worktable can effectively prevent the influence of spray gun leakage on product quality. 3. up to 28 stations, product automatic unloading, is a large number of, automatic spraying professional solutions. 4. adopt all-import servo control system, unique design mechanism. It provides reliable guarantee for the accurate positioning of the workpiece and the rapid

and stable movement of the spray gun, and the technical indexes of the product are more stable. 5. the spray gun can realize the functions of lifting, moving back and forth, rotation angle and so on, which is very suitable for large special-shaped parts. 6. this series of products can be heated by electric heating, steam heating and so on. 7. fan and three-phase AC motor are explosion-proof motor, the operation is safer. 8. the equipment is equipped with two color standards to prevent leakage or repeated spraying of the bottom glue. 9. the equipment has passed CE security certification.