

西门子840D数控系统通电黑屏专业维修

产品名称	西门子840D数控系统通电黑屏专业维修
公司名称	上海龙锡机电设备中心
价格	500.00/台
规格参数	西门子维修:840D 专业维修:数控系统 西门子产地:德国
公司地址	上海市松江区强业路951弄B205
联系电话	13621872316 13621872316

产品详情

西门子840D数控系统黑屏无显示问题维修

工控机无法安装操作系统；工控机按下开关，可以看到指示灯亮，但屏幕无显示；工控机开机屏幕出现英文或数字报错，无法进入系统；工控机不识别光驱、硬盘、软驱、串口、并口、网卡口等；工控机按下开关，没有任何反应（无法开机）；工控机经常死机、掉电或自动重启；工控机密码遗忘，无法进入系统；工控机电池无法充电；

方法：1) 电源接通后无基本画面显示 (a) 电路板03840号板上无监控灯显示 (b) 03840号电路板上监控灯亮 监控灯闪烁。如果监控灯闪烁频率为1Hz，则EPROM有故障；如果闪烁频率为2Hz，则PLC有故障；如以4Hz频率闪烁，则保持电池报警，表示电压已不足。

监控灯左灭右亮。表示操作面板的接口板03731板有故障或CRT有故障。 监控灯常亮。这种故障，通常的原因有：CPU有故障；EPROM有故障；系统总线（即背板）有故障、电路板上设定有误、机床数据错误、以及电路板（如存储器板、耦合板、测量板）的硬件有故障。2) CRT上显示混乱 (a) 保持电池（锂电池）电压太低，这时一般能显示出711号报警。(b) 由于电源板或存储曾被拔出，从而造成存储区混乱。这是一种软故障，只要将CNC内部程序清除并重新输入即可排除故障。(c) 电源板或存储器板上的硬件故障

造成程序显示混乱。(d)如CRT上显示513号报警,表示存储器的容量不够。

802D黑屏无显示进不了系统维修,西门子802D死机维修,死机无反应维修,不能使用维修,西门子802D按键不灵维修,按键无反应维修,更换按键面板坏维修,西门子802D维修,802D西门子数控系统维修,802D操作面板维修。西门子802D按键不灵维修,802D按键无反应维修,按键无法使用维修,按键面板坏维修,按键膜维修,西门子触摸屏维修,西门子802S屏维修,西门子802C控制面板维修,西门子840D维修,西门子操作面板更换,通讯不上维修,黑屏维修,花屏维修,维修西门子数控802D,802D数控维修,上海维修西门子数控802D,专业维修西门子802CD,西门子数控系统程序无发修改维修,参数修改不了维修

???840D?????840D?????840D?????840D?????840D?????MMC?????PCU???MMC?????PCU?????WINOOWS
NT?XP?????CPU?????OP?????HMI
Advanced?????PCU50?????

?????840D/840C/810D/810T/810M/802D/802S/802C/820D?????,?????,?????,??????
?,???????,???????,???????,???NCU??,???PCU??,???MMC??,???PLC??,???CCU??,???????,?
???????,???????

???NCU 572.5??,???????,6FC5357-0BB25-0AA0??,???NCU572.5??,NCU 572.5
6FC5357-0BB25-0AA0??,??????NCU 572.5??,??????NCU 572.5??,??????NCU
572.5??,???NCU572.5??????,NCU 572.5????????????

????????????????????????????????????????????????????????????NCU????????????????????????840D/840
C/810D/810T/810M/802D/802S/802C????????????.

????????802C/S/D???? 802D/SL???? 810D/DE????

820D/SL???? 840D/DE???? 840D/SL???? 840Di???? S120???

????????????????/????/????/??????

NCU?????

NCU573.5/573.4/573.3/573.2/572.5/572.4/572.3/572.2/571.5/571.4/571.3/571.2/561.5/710.2/720.2/720
.2PN/730.2/730.2PN/6FC5357/6SN1118/6SN1124/6SN1123/6SN1145/6SN1146/1FK/1FT/????/????/?
???/????/????/????????????

????:

NCU 571.2 6FC5357-0BB11-0AE0??

NCU 571.3 6FC5357-0BB11-0AE1??

NCU 571.3 6FC5357-0BB13-0AA0??

NCU 571.3 6FC5357-0BB13-0AA1??

NCU 571.4 6FC5357-0BB14-0AA0??

NCU 571.4 6FC5357-0BB12-0AE0??

NCU 571.5 6FC5357-0BB15-0AA0??

NCU 572.2 6FC5357-0BB21-0AE0??

NCU 572.2 6FC5357-0BB21-0AE1??

NCU 572.2 6FC5357-0BB52-0AE0??

NCU 572.3 6FC5357-0BB22-0AE0??

NCU 572.3 6FC5357-0BB23-0AA0??

NCU 572.3 6FC5357-0BB23-0AA1??

NCU 572.4 6FC5357-0BB23-0AE0??

NCU 572.4 6FC5357-0BB24-0AA0??

NCU 572.5 6FC5357-0BB25-0AA0??

NCU 573.2 6FC5357-0BB31-0AE0??

NCU 573.2 6FC5357-0BB33-0AE0??

NCU 573.2 6FC5357-0BB33-0AE1??

NCU 573.2 6FC5357-0BB53-0AE1??

NCU 573.3 6FC5357-0BB33-0AE2??

NCU 573.3 6FC5357-0BB33-0AE3??

NCU 573.3 6FC5357-0BB33-0AA0??

NCU 573.3 6FC5357-0BB33-0AA1??

NCU 573.4 6FC5357-0BB34-0AA0??

NCU 573.4 6FC5357-0BB34-0AE0??

NCU 573.4 6FC5357-0BB34-0AE1??

NCU 573.5 6FC5357-0BB35-0AA0??

NCU 573.5 6FC5357-0BB35-0AE0??

NCU 561.4 6FC5356-0BB12-0AE0??

6FC5247-0AA00-0AA3??

NCU box for accommodating the NCU561.5/571.5/572.5/573.5

NCU 561.5 6FC5356-0BB15-0AA0??

???840D/SL??????NCU710.2/720.2/720.2PN/730.2/730.2PN

NCU 710.2 6FC5371-0AA10-0AA1??

NCU 720.2 6FC5372-0AA00-0AA1??

NCU 720.2PN 6FC5372-0AA01-0AA1??

NCU 730.2 6FC5373-0AA00-0AA1??

NCU 730.2PN 6FC5373-0AA01-0AA1??