

美国泰克罗伊Techalloy 413镍合金焊丝

产品名称	美国泰克罗伊Techalloy 413镍合金焊丝
公司名称	苏州阿维斯塔焊材有限公司
价格	280.00/公斤
规格参数	品牌:泰克罗伊 型号:Techalloy 41 产地:美国
公司地址	苏州市吴中区木渎镇金枫南路1258号
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产品详情

Techalloy 413

Description

Techalloy 413 is used for TIG, MIG and oxy-fuel welding of 70/30, 80/120 and 90/10 copper-nickel alloys. This filler metal can be used for MIG overlay on steel after a first layer with Nickel 208 Filler Metal 61). Dissimilar welding applications include joining copper-nickel alloys to Nickel 200 or nickel-copper alloys.

Specifications Approvals:

AWS A5.7 ERCuNi

UNS C71581

CWB

Process

Diameter

Voltage

Amperage

Gas

TIG

035 " (0.9mm)

12-15

60-90

100% Argon

045 " (12mm)

13-16

80110

100 Argon

1/16 " (16mm)

14-18

90-130

3/32 " (24mm)

1520

120-175

1/8 "

3.2mm)

15-20

150-220

MIG

035 " (09mm)

26-29

150-190

75% Argon 25% helium

.045 " (12mm)

28-32

180-220

75% Argon 25% Helium

116 " (1.6mm)

29-33

200-250

SAW

28-30

275-350

Suitable Flux may be used

18 " (32mm)

29-32

350450

5/32 " (4.0mm)

30-33

400-550