

??15~45r/min???????????

??400?????

??5mm?

3.?????

PSU????????????????????????????????80?????PSU????????????1.5mm?????2mm???

PSU??

PSU????????????????0.4~0.8%????????????????????????????????

?????????50:1?

??Ra0.4???

??1/2????????3~5°????????????*????????????????????

??

????????????????????

?????????????????PSU???????????????

4.???????

??320????????????????????????????????
?????????????????5mm???????????????????

??100Mpa???

?????????????????????????????????????PSU????????????????????????????????????

????????????15~45r/min???

?????????????2~5mm????????????100~120?????????5mm?2mm?????????140~150??

?????????320????????????????????

?????????PSU???PSU????????????????????????????????????
?????

5.??

PSU??

????????????????????Tg??10~20??????2~4h?