

????4mm—12mm

?????????????Q235?Q345

????????????????????86?m?30????????????????????95?m?5????????????

????????????? ??????????????

?1????2????3????4????5????6????7????8????9????10?????

??11????12????13????14????15?***????16???

1?????

??????12mm??????>12mm????????????????±2mm????????????

±3mm?

2???

????????***????????????????????????????????????

???????

2.1????????????????????????????

2.2????????????????????1?1000????????????????????????????????

2.3????????????????????

2.4????????????±1mm?

2.5????????????????***????????????5mm?

3???

????6mm????????????>6mm????????????????????????????????????????????????????????

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