

西门子主轴电机烧线圈转不动维修

产品名称	西门子主轴电机烧线圈转不动维修
公司名称	雷煜自动化
价格	600.00/台
规格参数	西门子:主轴电机当天修好 1PH7:西门子电机烧线圈 1PH8:主轴电机转不动维修公司
公司地址	成都青白江区清泉大道716号66栋 崧泽大道6686号
联系电话	15881129430 18521082189

产品详情

西门子主轴电机烧线圈转不动维修，西门子1PH7主轴电机维修，西门子数控机床主轴电机不转维修，西门子电机烧线圈（绕组）维修，上海/苏州/南通/徐州/无锡/泰州/南京西门子主轴电机不转维修，合肥/蚌埠/芜湖/马鞍山/巢湖西门子主轴电机线圈接地维修，宁波/嘉兴/湖州/台州西门子主轴电机有烧焦味维修，西门子1PH8主轴电机绕组烧坏接地维修，西门子主轴电机UVW接地维修，上海雷煜自动化科技有限公司是一家长期为客户提供全球品牌交直流伺服电机维修、光电编码器维修、磁电编码器维修，旋转变压器维修，玻璃码盘磨损修复，步进伺服马达维修、主轴伺服马达维修等各种伺服马达编码器的专业服务公司。是目前国内真正的伺服电机维修终端品牌服务商！

西门子主轴电机烧线圈转不动维修故障：噪音过大，振动偏大，发热过高；精度太低，电主轴顶死，相关零件损坏；主轴的轴承更换，锥孔研磨与热处理，更换主轴轴承，更换主轴转子，更换主轴定子线圈（定子线包）更换主轴拉杆、主轴碟形弹簧，主轴动平衡校正，锥孔研磨，更换电主轴碟形弹簧、主轴拉杆、拉爪，主轴碟形弹簧，主轴拉力的调整。

1PH7伺服电机:

1PH7105-2NF20-0BD0 1PH7107-2NF00-0BA2 1PH7107-2NF02-0BA0 1PH7107-2NF20-0BD0
1PH7131-2NF02-0CK0 1PH7133-2ND02-0CJ0 1PH7135-2NF00-0BA0 1PH7135-2NF03-0BA0
1PH7137-2ND00-0BJ0 1PH7137-2NG02-0CA0 1PH7163-2ND03-0BA0 1PH7184-2NT30-0GJ0
1PH7186-2ND00-0AA0 1PH7186-2NF00-0AA0 1PH7224-2NC00-0GJ0 1PH7224-2NC30-0GJ0
1PH7101-F 1PH7103-D 1PH7103-F 1PH7103-G 1PH7105-F 1PH7107-D 1PH7107-F 1PH7107-G
1PH7131-F 1PH7133-D 1PH7133-F 1PH7133-G 1PH7135-F 1PH7137-D 1PH7137-F 1PH7137-G
1PH7163-B 1PH7163-D 1PH7163-F 1PH7163-G

西门子主轴电机烧线圈转不动维修有些伺服电机用了几年后轴承在高速运行时发出较大的噪声，为了不影响后盖内的光电编码器的正常工作，应提前作好更换轴承的工作，以防故障的进一步扩大，因为编

码器是十分精密而昂贵的。拆换轴承的正确方法如下：

一：编码器活动底座与与轴，编码器活动底座可活动定位圈与电机外壳的定位线共三条

二：松开编码器底座与电机的两颗固定螺丝，旋开编码器与轴的连接螺丝，对于圆锥形连接轴，因连接处较紧，此时可用锤子敲击插入编码器与电机侧面的厚螺丝刀（因螺丝刀插入越深厚度越大）即可把整个编码器顶出，注意螺丝刀插入的位置，不要把编码器搞坏了。

三：拆下编码器后你就可以按一般电机的方法拆卸电机的两个端盖，很简单，首先取出皮带轮，然后旋掉两面的各四个固紧螺丝，用锤子均匀往外敲击端盖即可把盖子拆下，后盖则可以用撞击前轴端面的办法顶出一条大缝来，

注意：转子具有极强的磁性，非很大的力气一时拿不出来，这时可以把电机主体固定于台虎钳上，然后就可以用手全力拉出里面的转子了，拉时千万不能停下来，用力要一直到拉出为止，否则会被又一次反吸进去压伤你的手指，这样就很不值得了。有的用户因为不懂得伺服电机的内部结构，没有拆下编码器就用锤子直接敲电机，结果轴承是换下来了，但电机也报废了，因为编码器内有一个用玻璃做的光电码盘，用锤子一敲就变成碎片了，这一点特别要引起重视。

四：用拉马拉出损坏的轴承，并更换新的同型号同尺寸轴承。

五：把定子装回电机，按反顺序装好电机端盖，装回皮带轮

六：按原来的定位线装回编码器。

注意，编码器由于存在零位的对应关系，一定要按原来的记号笔所做的定位线装机，否则就无法正常动转。

SIEMENS西门子1FK7电机是高度紧凑型的永磁同步电机。根据不同的应用，可以选择相应的编码器。作为选件的集成齿轮箱和较宽的产品范围使得1FK7

电机可以方便的应用到各种场合。他们可以满足用户对机器精益求精的要求。1FK7电机与SINAMICS S120高性能驱动系统的有机结合，可以完成速度和位置的精确控制。

1FK7电机只有自然风冷，没有外部冷却系统，热量通过电机表面散发。1FK7电机有很强的过载能力。

1FK7042-5AF71-1AG0 1FK7060-5AF71-1AG0 1FK7105-5AF71-1AG0

1FK7042-5AF71-1EG0 1FK7060-5AF71-1EG0 1FK7105-5AF71-1EG0

1FK7042-5AF71-1SG0 1FK7060-5AF71-1SG0 1FK7105-5AF71-1SG0

1FK7042-5AF71-1AH0 1FK7060-5AF71-1AH0 1FK7105-5AF71-1AH0

1FK7042-5AF71-1EH0 1FK7060-5AF71-1EH0 1FK7105-5AF71-1EH0

1FK7042-5AF71-1SH0 1FK7060-5AF71-1SH0 1FK7105-5AF71-1SH0

1FK7042-5AF71-1AA0 1FK7060-5AF71-1AA0 1FK7105-5AF71-1AA0

1FK7042-5AF71-1EA0 1FK7060-5AF71-1EA0 1FK7105-5AF71-1EA0

1FK7042-5AF71-1SA0 1FK7060-5AF71-1SA0 1FK7105-5AF71-1SA0

1FK7042-5AF71-1AB0 1FK7060-5AF71-1AB0 1FK7105-5AF71-1AB0

1FK7042-5AF71-1EB0 1FK7060-5AF71-1EB0 1FK7105-5AF71-1EB0

1FK7042-5AF71-1SB0 1FK7060-5AF71-1SB0 1FK7105-5AF71-1SB0

1FK7042-5AF71-1DA0 1FK7060-5AF71-1DA0 1FK7105-5AF71-1DA0

1FK7042-5AF71-1FA0 1FK7060-5AF71-1FA0 1FK7105-5AF71-1FA0

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1FK7042-5AF71-1FA5 1FK7060-5AF71-1FA5 1FK7105-5AF71-1FA5

1FK7042-5AF71-1KA5 1FK7060-5AF71-1KA5 1FK7105-5AF71-1KA5

1FK7042-5AF71-1UA5 1FK7060-5AF71-1UA5 1FK7105-5AF71-1UA5

1FK7042-5AF71-1PA5 1FK7060-5AF71-1PA5 1FK7105-5AF71-1PA5

1FK7042-5AF71-1DH5 1FK7060-5AF71-1DH5 1FK7105-5AF71-1DH5

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