



??????1??????PLC????????,????????;2????????3?“??”????4?????  
?5????????6????????7????????8????????  
????????9????????

????????,????????

????????1??????5??32??24??????28??2??????85%

????????GB/T4208-2008?GB/T2423.37-2006?La2??GB7001-86?????4.4.1?GB4942.1-8  
5???????