

## 卧式加工中心MH系列 18.5 ( kw )

产品名称	卧式加工中心MH系列 18.5 ( kw )
公司名称	宁波市海曙坤源机电设备有限公司
价格	.00/个
规格参数	型号:MH-630 主电机功率:18.5 ( kw ) 主轴转速范围:4500 ( rpm )
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## 产品详情

型号	MH-630	主电机功率	18.5 ( kw )
主轴转速范围	4500 ( rpm )		

item	mh-630	
capacity	dimensions	630 × 630 (24.8 × 24.8)
	bolt hole	m16 × 2
	max. loading capacity	1200 kg (uniform distribution) (2640 lbs)
	b minimum indexing (degree)	std:1 ° ; opt: 0.001 °
	index repeatability	± 4 "
	pallet capacity	2
travel range	max. travel range of x/y/z-axis	1000 / 800 / 750 (39.4 / 31.5 / 29.5)
	distance from spindle nose to table center	200-950 (7.9-37.4)
	distance from spindle center to table surface	50-850 (2.0-33.5)
spindle	spindle taper	iso no. 50
	spindle nose outer diameter	∅ 100 (∅ 3.9)
	spindle speed	45-4500 rpm (3-step gear)
feedrate	cutting feedrate of x/y/z-axi	1 -5000 mm /min (0.04-197 ipm)
	rapid traverse speed of x/y/z-axis	20 m /min (787 ipm)
	minimum setting unit of x/y/z-axis	0.001
	feedback element	optical scale
tool	tool capacity	std: 60 pcs; opt: 80 pcs

	tool selection	shortest path
	max. adjacent tool diameter × length	∅ 140 × 450 max. tool diameter ∅ 230
	max. tool weight	20 kg (44 lbs)
	tool shank type	bt50. cat50.
drive motor	spindle motor	15/18.5 kw (20 / 24.8 hp)
	servo motor of x/y/z/b-axis	4 / 4 / 7 / 1.6 kw (5.4 / 5.4 / 9.4 / 2.1 hp)
	spindle recirculating lubrication motor	370 w
	centralized lubrication system	12 w
	hydraulic motor	5.5 kw (7.4 hp)
	coolant motor (for tools/chips)	0.75 / 1.5 kw
	chip conveyor motor	0.1 kw × 2 (1/8hp × 2)
	atc motor	2.2 kw
accuracy	chain type chip conveyor + chip bucket	hydraulic
	positioning	± 0.004
	repeatability	± 0.003
miscellaneous	t-t (sec)	8
	p-p (sec) pallet to pallet	18
	outline dimensions (w × h × d) w/80-tool	6238 × 2950 × 2950 (246 × 116 × 116)
	packing size (w × h × d) w/80-tool	7300 × 3365 × 3530 (287 × 132 × 139)
	net weight (approx.) w/80-tool	17200 / 3250 kg (37840 / 7150 lbs)
	gross weight (approx.) w/80-tool	21700 / 3550 kg (47740 / 7810 lbs)