



03731??CRT??CPU??EPROM??  
??2?CRT??a??  
??711??b??CNC??c??  
??d??CRT??513??3??a??351??CNC??  
??b??c??PLC?NC??Q64.3?4??a??  
??PLC?NC??03350?03325?03315??22??  
??108?118?128?138??104?114?124?134??  
??101?111?121?131??b??c??  
??\*??CNC??  
??d??101?111?121?131??102?112?122?132??  
??CNC??e?103?133??  
??\*??KV??f?105?135??500mv??N230?N233?5??  
??

5??\*??225??224??6?V.24??a?20??  
??03840??b??  
?0384??L80?L99?L900?L999??PLC?NC??Q64  
.3?“1”??c??