

SINUMERIK840D????????CCU?NCU??MMC,PLC????????????????????SIMODRIVE611D
????????(CCU?NCU)????????????????????????????????

数字驱动

?????Simodrive 611 Universal ??????

????????????????,?611D?????1FT6(1FK6)?????

SINUMERIK840D????????SIMODRIVE611D.????????????+????????????

????????NC??15KW????????U/E????????
?15KW????????I/RF????????????????????????

611D?????:??1FT6??1FK6????????????1Vpp??
????????????????????1PH7???

4. PLC??

SINUMERIK810D/840D???PLC????????SIMATIC
S7-300????????????????????????????Power Supply??CPU????????Interface
Module????????Signal Module??PLC??CPU?NC?CPU????CCU?NCU???

?????PS??PLC?NC?????+24V?+5V?

?????IM????????????

?????SM??????PLC??/????????????????????

NCU573.5B 6FC5357-0BB35-0AB0 ???840D/DE NCU???NCU573.5 6FC5357-0BB35-0AA0
???840D/DE NCU???NCU573.5 6FC5357-0BB35-0AE0 ???840D/DE NCU???NCU573.5
6FC5357-0BY31-0AE0 ???840DE NCU???NCU573.5 6FC5357-0BA31-0AE0 ???840D
NCU???NCU573.4 6FC5357-0BB34-0AE0 ???840D/DE NCU???NCU573.4
6FC5357-0BB34-0AE1 ???840D/DE NCU???NCU573.4 6FC5357-0BB34-0AA0 ???840D/DE
NCU???NCU573.3 6FC5357-0BB33-0AA0 ???840D/DE NCU???NCU573.3
6FC5357-0BB33-0AA1 ???840D/DE NCU???NCU573.3 6FC5357-0BB33-0AE2 ???840D/DE
NCU???NCU573.3 6FC5357-0BB33-0AE3 ???840D/DE NCU???NCU571.3
6FC5357-0BB13-0AA1 ???840D/DE NCU???NCU571.2 6FC5357-0BB11-0AE0 ???840DE
NCU???CCU3.4 6FC5410-0AY03-1AA0 ???810DE CCU???CCU3 6FC5410-0AY03-0AA0
???810DE CCU???CCU3 6FC5410-0AY03-0AA1 ???810DE CCU???CCU3
6FC5410-0AY03-0AA2 ???810DE CCU???CCU2 6FC5410-0AA01-0AA0 ???810D
CCU???CCU2 6FC5410-0AX02-0AA0 ???810D CCU???CCU2 6FC5410-0AX02-1AA0
???810D CCU???CCU1 6FC5410-0AA00-0AA0 ???810DE CCU???CCU1
6FC5410-0AY01-0AA0 ???810DE CCU???CCU1 6FC5410-0AY01-0AA1 ???810DE
CCU???NCU-BOX 6FC5247-0AA00-0AA0 ???840D/DE NCU-BOXNCU-BOX
6FC5247-0AA00-0AA1 ???840D/DE NCU-BOXNCU-BOX 6FC5247-0AA00-0AA2 ???840D/DE
NCU-BOXNCU-BOX 6FC5247-0AA00-0AA3 ???840D/DE NCU-BOXCCU-BOX

