

消防箱外框全自动生产设备

产品名称	消防箱外框全自动生产设备
公司名称	潍坊炜桦冷弯机械制造有限公司
价格	面议
规格参数	机架结构:蜂窝式 产地:山东 传动方式:齿轮传动
公司地址	潍坊市潍城区西环路科技职业学院
联系电话	18053600691

产品详情

消防箱外框全自动生产设备

消防箱外框全自动生产设备是炜桦冷弯自主研发的一款钣金成型自动化设备，整条流水线可将带钢放上去，出来就是消防箱外框，后期可选配机械手焊接，和喷涂设备，做到整条消防箱外框流水线式生产。提升企业自动化程度，提升企业竞争力！

消火栓箱是我们日常生活中常见的消防设备，其用量非常大，前景十分广阔，而传统手工折弯方式已经满足不了日益增长的市场需求，我公司适应市场发展需要，研发生产了消火栓箱箱体成型机。

Hydrant box is a common fire fighting equipment in our daily life, its dosage is very large, the prospect is very broad, and the traditional manual bending method has been unable to meet the growing market demand, our company to meet the needs of market development, research and development and production of hydrant box molding machine.

消火栓箱箱体成型机简介

Brief introduction of fire hydrant box forming machine

山东炜桦研发的消火栓箱箱体成型机只需一人简单操作，从钢带上去直接出来口字型箱体，后期只需要简单焊接背板，或者配合自动焊接设备完成，生产速度可达120个，至少节省10个人工，并且生产出来的产品品质稳定，基本无废料，节省时间，人工，原料成本，为企业发展降低成本，提高利润，扩大市场助力！

The fire hydrant box molding machine developed by Wei Hua in Shandong needs only one person to operate the box directly from the steel belt. In the later stage, it only needs to simply weld the back plate, or complete with automatic welding equipment, the production speed can reach 120, at least 10 labor can be saved, and the product quality is

stable, basically no waste, save time, labor, raw material costs, reduce costs for the development of enterprises, and improve profits. Expand the market to help!

消火栓箱箱体成型机工艺

Technology of box forming machine for fire hydrant box

开卷装置—校平装置—伺服送料装置—冲压装置---成型装置—折弯装置—切断方式

Uncoiling device-leveling device-servo feeding device-stamping device-forming device-bending device-cutting mode

消火栓箱箱体成型机参数配置

Parameter configuration of fire hydrant box forming machine

占地面积：17580*1235*1250

Floor area: 1758 1235 1250

机架结构：蜂窝式结构

Rack structure: honeycomb structure

传动形式：齿轮箱

Transmission form: gearbox

模具材质：铬十二钼钒

Die material: chromium 12 molybdate vanadium

驱动方式：变频电机

Driving mode: variable frequency motor

切断方式：跟踪切断

Cut-off mode: tracking cut-off 齿轮油型号：16号

主电机功率：3.5kw

Main motor power: 3.5kw

主电源电压：380/415V

Main supply voltage: 380 to 415V

山东炜桦机械科技有限公司，位于山东科技职业学院内。是研发生产高精度冷弯成型设备及各种非标自动化生产线的综合性高科技企业。涉及研发和制造金属型材加工过程中的送料、校平、冲孔、成型、切断以及焊接、铆接、折弯、搬运和包装等自动化生产系统！

Shandong Weihua Machinery Technology Co., Ltd., located in Shandong Vocational College of Science and Technology. Is a research and development and production of high-precision cold bending molding equipment and a variety of non-standard automatic production lines of comprehensive high-tech enterprises. Involved in the research and development and manufacture of metal profile processing in the process of feeding, leveling, punching, forming, cutting and welding, riveting, bending, handling and packaging and other automatic production system!

欢迎新老客户来场参观考察或电话咨询！

Welcome new and old customers to visit or telephone consultation!