

# 佛山市升威焊管机模具经销商

产品名称	佛山市升威焊管机模具经销商
公司名称	佛山市管锈钢商贸有限公司
价格	9500.00/套
规格参数	
公司地址	佛山市南海区狮山镇罗村沿江北路1号富弘广场10层A40号
联系电话	18820879368

## 产品详情

焊管模具-Pipe Mould Tube Roller Die

圆形/方形/矩形/异形等不锈钢/铜/碳钢/铁/镀锌等金属焊管模具轧辊

Round/Square/Rectangle/Special-Shaped Etc Stainless Steel/Copper/Carbon Steel/Iron/Galvanized Etc Metal Steel  
TUBE MOLD PIPE ROLLER MOULD DIE

焊管模具是制造金属直缝焊管的必要五金配件。钢卷在焊管模具的外力作用下，在模具弧形中逐渐被迫冷轧卷曲成型，而后经过焊接，从而得到封闭的焊管。模具可以根据客户需求进行设计，如圆形、椭圆、方形、矩形、异形等，焊管模具被广泛应用于装饰类管材、工业类管、ERW焊管等管材的生产。

模具材质：Cr12MoV/SKD11/D2/Cu-Cr合金/Cr12等

管形：圆形/方形/矩形/异形等

硬度：HRC58-63

特点：相对标准管形，几乎无拉伤，使用寿命相对长等

Welded pipe mould tube roller die is a necessary hardware accessory for manufacturing metal straight seam welded

pipe. Under the action of the external force of the welded pipe mould, the steel coil is gradually forced to be cold rolled and curled in the arc of the tube roller, and then welded to obtain the closed welded pipe. The mold can be designed according to the customer's needs, such as round, elliptical, square, rectangular, special-shaped pipes, etc. the welded pipe mold is widely used in the production of decorative pipes, industrial pipes, ERW welded pipes and other pipes.

MOULD ROLLER MATERIAL:Cr12MoV / SKD11 / D2 / Cu-Cr Alloy / Cr12 Etc

PIPE SHAPE:Round/Square/Rectangle/Special-shaped Etc

HARDNESS:HRC 58—63

Features: Standard tube shape, No Scratch, Long service life

### 生产工艺/Production Process

### 型号参数/Model & Parameter

管形 Tube shape	管径范围 Caliber range(mm)	壁厚范围Wall thickness(mm)	硬度 Hardness	热处理 Heat treatment	材料 Material
圆形 Round	5—325	0.2—10	HRC  58—63	Vacuum / Nitriding / Cryogenic Etc	Cr12MoV
方形 Square	5*5—250*250	0.3—8			SKD11
矩形 Rectangle	5*10—200*300	0.3—8			D2 Cu-Cr Alloy Cr12 Etc

### 细节展示/Detail

### 制造工艺/manufacturing process Display

图纸设计—坯件铸造—粗加工—CNC精加工—箱体加工—龙门铣床加工—部件组装—机台组装—机组调试—包装—装车—安装调试培训

Design——Blank casting——Rough machining——CNC finish machining——Box processing——CNC Planer  
Mille processing——Parts assembly——Machine assembly——Debugging &  
testing——Packing——transport—— Installation and commissioning training

质量=设计+技术+经验+材料+设备

Quality = Design + Technology + Experience + Materials + Equipment

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If you want to know more product information or other questions, please click here. We will serve you as soon as possible and look forward to cooperating with you.