

消防箱成型机

产品名称	消防箱成型机
公司名称	潍坊炜桦冷弯机械制造有限公司
价格	面议
规格参数	
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产品详情

炜桦冷弯牌消防箱自动折弯机

Wei Hua cold bending brand fire box automatic bending machine

消火栓箱箱体成型机研发背景

Research and Development background of Fire hydrant Box forming Machine

消防箱是我们生活中常见的一种消防器材，广泛应用在写字楼，超市等大型建筑中，其用途为盛放灭火器，由于摆放在明处，因此其外观和质量要求比较严格，而传统手工折弯其速度又十分缓慢，并且生产出来的产品质量参差不齐，严重硬性产品美观和整体协调性。

Fire box is a common fire fighting equipment in our life, widely used in office buildings, supermarkets and other large buildings, its use is to hold fire extinguishers, because placed in the bright place, so its appearance and quality requirements are relatively strict, and the traditional manual bending is very slow, and the quality of the products produced is uneven, serious hard products beautiful and overall coordination.

我公司适应市场发展需要，研发生产了消火栓箱箱体成型机。

Our company to meet the needs of market development, research and development and production of hydrant box molding machine.

消火栓箱箱体成型机简介

Brief introduction of fire hydrant box forming machine

山东炜桦研发的消火栓箱箱体成型机只需一人简单操作，从钢带上去直接出来口字型箱体，后期只需要简单焊接背板，或者配合自动焊接设备完成，生产速度可达120个，至少节省10个人工，并且生产出来的产品品质稳定，基本无废料，节省时间，人工，原料成本，为企业发展降低成本，提高利润，扩大市场

助力！

The fire hydrant box molding machine developed by Wei Hua in Shandong needs only one person to operate the box directly from the steel belt. In the later stage, it only needs to simply weld the back plate, or complete with automatic welding equipment, the production speed can reach 120, at least 10 labor can be saved, and the product quality is stable, basically no waste, save time, labor, raw material costs, reduce costs for the development of enterprises, and improve profits. Expand the market to help!

消火栓箱箱体成型机工艺

Technology of box forming machine for fire hydrant box

开卷装置—校平装置—伺服送料装置—冲压装置---成型装置—折弯装置—切断方式

Uncoiling device-leveling device-servo feeding device-stamping device-forming device-bending device-cutting mode

消火栓箱箱体成型机参数配置

Parameter configuration of fire hydrant box forming machine

占地面积：17580*1235*1250

Floor area: 1758 1235 1250

机架结构：蜂窝式结构

Rack structure: honeycomb structure

传动形式：齿轮箱

Transmission form: gearbox

模具材质：铬十二钼钒

Die material: chromium 12 molybdate vanadium

驱动方式：变频电机

Driving mode: variable frequency motor

切断方式：跟踪切断

Cut-off mode: tracking cut-off

齿轮油型号：16号

Gear oil model no. 16

主电机功率：3.5kw

Main motor power: 3.5kw

主电源电压：380/415V

Main supply voltage: 380 to 415V

山东炜桦机械科技有限公司，位于山东科技职业学院内。是研发生产高精度冷弯成型设备及各种非标自动化生产线的综合性高科技企业。涉及研发和制造金属型材加工过程中的送料、校平、冲孔、成型、切断以及焊接、铆接、折弯、搬运和包装等自动化生产系统！

Shandong Weihua Machinery Technology Co., Ltd., located in Shandong Vocational College of Science and Technology. Is a research and development and production of high-precision cold bending molding equipment and a variety of non-standard automatic production lines of comprehensive high-tech enterprises. Involved in the research and development and manufacture of metal profile processing in the process of feeding, leveling, punching, forming, cutting and welding, riveting, bending, handling and packaging and other automatic production system!

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山东炜桦，致力于高精度钣金成型设备研发生产，至今已为上千家企业定制生产自动化生产流水线，为企业发展助力！

Shandong Wei Hua, committed to high-precision sheet metal forming equipment research and development and production, has so far customized production lines for thousands of enterprises, to help the development of enterprises!