

明装暗装配电箱自动成型设备

产品名称	明装暗装配电箱自动成型设备
公司名称	潍坊炜桦冷弯机械制造有限公司
价格	面议
规格参数	机架结构:蜂窝式 产地:山东 传动方式:WH-160
公司地址	潍坊市潍城区西环路科技职业学院
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产品详情

“炜桦冷弯”位于美丽的风筝之都--山东潍坊，成立于2005年，是集设备制造、模具加工、技术开发于一体的综合性高科技校资企业。我公司依托高校强大的设计研发团队与科研支持，同时结合国际先进的设计制造理念，自主设计研发生产一系列钣金自动加工成型设备。

"Wei Hua Cold bending" is located in Weifang, Shandong Province, a beautiful kite capital, founded in 2005. It is a comprehensive high-tech school-funded enterprise integrating equipment manufacturing, mold processing and technical development. Our company relies on the strong design and research team and scientific research support of colleges and universities, and combines the international advanced design and manufacturing concept. Independent design, research, development and production of a series of sheet metal automatic processing molding equipment.

消防箱箱体自动折弯成型设备工艺

Technology of automatic bending forming equipment for Fire Box body

放料——导向——成型——焊接——打弯-----切断——收料

Discharge-guide-forming-welding-bending-cutting-receiving

设备性能 Equipment performance

消防箱箱体自动折弯成型设备主要组成：

The main components of automatic bending forming equipment for fire box body are as follows:

自动放料机、校平、送料部分、连续冲孔部分、定尺切断部分、成型部分、收料台、自动折框机、电器控制柜等部件组成。

Automatic discharge machine, leveling, feeding part, continuous punching part, fixed length cutting part, forming part, receiving table, automatic folding machine, electrical control cabinet and other components.

消防箱箱体生产设备主要参数：Main parameters of production equipment for fire box:

电机功率：28kw Motor power: 28kw

电压参数：380V/415V，50Hz, 3相电压

Voltage parameters: 380V / 415V, 50Hz, 3 phase voltage

电气控制：PLC自动控制 Electrical control: PLC automatic control

驱动电机：变频电机驱动 Drive motor: frequency conversion motor drive

钢带厚度：0.5~1.5 mm Strip thickness: 0.5 to 1.5 mm

钢带宽度：1000mm Strip width: 1000mm

轧辊材质：铬十二 淬火HRC58°-62° Roll material: chromium 12 quenched HRC58°-62°

液压油型号：46# Hydraulic oil model number: 46#

材料规格：1、Q235 2、不锈钢 3、镀锌钢板

Material specification: 1, Q235, stainless steel 3, galvanized steel

折弯方式：自动折弯 Bend mode: automatic bend

生产速度：0-12 m/min Production speed: 0 to 12 m/min

切断方式：液压切断 Cut-off mode: hydraulic cut-off

主要轧辊数量：14~23 Number of main rolls: 14-23

切断尺寸公差：±0.3mm (长 3000mm)

Cut off dimensional tolerance: ±0.3mm (length 3000mm)

切断模具材质：铬十二钼钒

Cutting die material: chromium twelve molybdate vanadium

气源：0.6m³/Min；压力为0.7MPa

Gas source: 0.6m³ Minmin; pressure 0.7MPa

公司致力于高精度冷弯型钢机各种非标型材结构研究、设计与开发。拥有ISO9001国际质量体系认证和欧盟CE认证，同时也是建设部金属结构协会会员单位、也是山东科技职业学院的校办企业，学院强大的科研队伍保障了我公司产品的高质量标准。

The company is committed to high-precision cold-formed steel machine a variety of non-standard profile structure research, design and development. With ISO9001 international quality system certification and EU CE certification, but also the Ministry of Construction Metal structure Association member units, but also Shandong Science and Technology Vocational College of the school-run enterprises, the college's strong scientific research team to ensure the high quality standards of our products.