

# 供应二手翻新孚尔默磨床

产品名称	供应二手翻新孚尔默磨床
公司名称	常州山博精密机械有限公司
价格	.00/台
规格参数	品牌:孚尔默 型号:QWD750 产地:德国
公司地址	常州市新北区西夏墅镇华墅社区镇南西路192号
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## 产品详情

Description:描述

Suitable to automatically sharpen PKD-tipped milling cutters, cylindrical tools, discoid tools etc.

适合于自动磨削PKD-焊接刀具、圆柱刀具、盘形刀具等等

Erosion machine for diamond tipped metalworking tools (CNC-controlled) Made by Vollmer, model QWD 750 (由qwd75p serial no.170, year1999, 床身翻新)

Specifications规格:Milling cutters outside dia. up to 最大铣刀外径达到200 mm,

cutting edge length up to最大铣刀切削边长度达200 mm,

shaft tools diameter 杆状刀具直径10 - 100 mm,

cutting length max.杆状刀具最大切削长度 500 mm,

discoid tools outside dia. up to 盘状刀具外径达到200 mm,

max. workpiece weight 最大工件重量20 kg,

angential clearance angle to 6 ° ,

radial clearance angle -10 ° to +6 ° ,

radial and axial clearance angle 30 ° ,

chamfering up to 45 ° , spiral cutting to 45 ° ,

traversing range X-axis 轴行程长度220 mm,

traversing range Y-axis 轴行程长度280 mm,

traversing range W-axis 轴行程长度150 mm,

E-axis swivel range 回转行程120 ° ,

spindle speed 磨削轴速度80 - 2000 rpm,

workpiece holder 工件夹持标准ISO 40,

dimensions machine机床大小 w宽 x d深 x h高 = 2235 x 2630 x 2270 mm,

weight 重量大约ca. 3500 kg,

connected load 装载负荷大约ca. 3.4 kW (400 volts / 50 Hz),

colour 颜色turquoise blue RAL 5018 / light grey RAL 7047.Accessories附件:Total enclosure全包围,

cooling system for dielectric fluid电解液冷却系统,

Tailstock托架,

Probe探针,

automatic central lubrication自动中央润滑,

machine lamp机床灯,

Dust Extractor抽风机,

stepless speed control无极速度控制,

automatic fire extinguishing system自动灭火系统