

FILARC 56S焊条.E7016-1焊条

产品名称	FILARC 56S焊条.E7016-1焊条
公司名称	河北非凡焊接材料有限公司
价格	1.00/公斤
规格参数	
公司地址	河北省邢台市清河县葛仙庄镇指坊头社区
联系电话	0319-5531528 18132934156

产品详情

Basic, thin-coated AC/DC electrode providing excellent mechanical properties. The electrode ensures fully penetrated root passes, even under adverse conditions. Low moisture content coating and high resistance to moisture re-absorption. The electrode is CTOD tested.

熔敷数据	Fusion time	kg weld	Number of	安培	熔敷率	电压 V	直径
	per electrode	metal/kg	electrodes/kg				
	at 90% I max	electrodes	weld metal				
50 sec		0.58 kg	90.0	55-85 A	0.80 kg/h	22 V	2.5 x 350 mm
53 sec		0.61 kg	52.0	80-140 A	1.30 kg/h	22 V	3.2 x 350 mm
73 sec		0.61 kg	41.0	80-130 A	1.20 kg/h	22 V	3.2 x 450 mm
62 sec		0.64 kg	34.0	110-180 A	1.70 kg/h	22 V	4.0 x 350 mm
83 sec		0.65 kg	26.0	110-170 A	1.70 kg/h	22 V	4.0 x 450 mm
90 sec		0.66 kg	17.0	180-230 A	2.40 kg/h	22 V	5.0 x 450 mm