

OK 38.95焊条. E7028,焊条

产品名称	OK 38.95焊条. E7028,焊条
公司名称	河北非凡焊接材料有限公司
价格	1.00/公斤
规格参数	
公司地址	河北省邢台市清河县葛仙庄镇指坊头社区
联系电话	0319-5531528 18132934156

产品详情

OK Femax 38.95 is a high-recovery, iron powder, AC/DC electrode giving about 240% recovery. OK Femax 38.95 gives a welding speed comparable with submerged arc welding: up to 240 g of weld metal a minute with a 6 mm diameter electrode. OK Femax 38.95 is primarily designed for welding prepared butt joints and fillets in the flat position where it gives a smooth transition to the base material.

Deposition Data	Diameter	Current	Deposition Rate	Fusion time per electrode at 90% max	kg weld metal/kg electrodes	Number of electrodes
	6.0 x 450 mm	400-520 A	13.30 kg/h	65 sec	0.71 kg	4.3
	5.0 x 450 mm	330-400 A	9.00 kg/h	63 sec	0.70 kg	6.4
	4.0 x 450 mm	170-240 A	3.60 kg/h	67 sec	0.67 kg	14.2