

厂家直销港宝压边机FD-BX06-A款（板压式）

产品名称	厂家直销港宝压边机FD-BX06-A款（板压式）
公司名称	东莞市凌木实业有限公司
价格	150000.00/套
规格参数	品牌:富达 型号:FD-BX06-A 产地:东莞
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产品详情

压边成型热熔胶港宝设备FD-BX06-----鞋材行业港宝成型应用解决方案

The traditional process like cutting, manually skiving, Will become more difficult to meet high efficiency, high quality and diversified needs, It is bound to lead to high labor costs, high scrap rate , material loss and so on series problems, additionnly, there are many problems, such as poor product uniformity, increased management costs and so on. 制鞋业港宝冲裁、手工削边等传统工艺，将越来越难以满足高效率、高品质、多元化的需求，势必会导制人工成本高、产量低、产品合格率低、材料浪费等一系列问题，另外还存产品统一性差、增加管理成本等诸多问题。

How to solve those problems? How to quickly promte capacity in shoe industry?

如何解决这些问题？快速提升制鞋业产能？

FD-BX06 Model(Side pressing and forming hot-melt Counter equipment) replace traditional process and completely solve above problems, achieved rapid mass production, reduce production costs and labor costs, reduce resources waste, greatly improved product quality and product uniformity. which resulted shoe industry modularization, informationization, electronization.

FD-BX06型两款压边成型热熔胶港宝设备取代多个传统工艺，完全解决以上问题，达到快速批量生产，降低生产成本及人工成本，减少资源浪费，大大提高产品品质及产品统一性。从而使产业模块化、信息化、电子化。

The following is a collection of data comparison between traditional Counter cutting&manual skiving and FD side pressing molding equipment:

以下是本公司采集的传统港宝冲裁、手工削边工艺和使用FD压边成型设备数据对比：

Calculation based on a normal molding line, can produce 3500 pairs of shoes every day, and monthly production is 100 thousand pairs of shoes.

按一般鞋厂一条成型线，每天能生产3500双鞋子，一个月生产10万双鞋子计算

Traditional Counter cutting and manual skiving process 传统港宝冲裁、手工削边工艺：

A. One skilled operator can cut 4000 pcs/day, 104000 pcs/month, which equal to 26000 pcs shoes, so that at least 3 operators required per month to meet capacity demand.

A. 一个熟练的削边工人一天能削4000片，一个月削104000片，相当于26000双鞋子，那么一条线每个月需要3个削边的工人才能满足生产需要。

B. Based on the calculator that Counter material cost 1.00 RMB per pair shoe, so that the material cost is 100000.00RMB per 100000 pairs shoes each month.

B. 按每双鞋子使用港宝材料成本1.00元计算，每个月10万双鞋子为100000.00元材料成本

Total cost: material cost 100 thousand + Labor cost $3 \times 3500.00 \text{RMB} = 110500.00 \text{RMB}$ (exclude other cost for cutting and material loss)

综合成本：材料费10万+人工费 $3 \times 3500.00 \text{元} = 110500.00 \text{元}$ （不计算其他裁断、取料、材料损耗等成本费用）

Using side pressing and forming equipment 使用FD-BX06压边成型机

Hourly capacity is about 7000 pcs per equipment, and 17500 pairs shoes per day, 455 thousand shoes per month, can completely satisfy Counter demands for 4 shoe production lines.

一台机每小时产量为7000片左右，即每天生产17500双鞋子，每个月能生产45.5万鞋子，完全可以满足4条生产线港宝片的使用量

A. Only 1 operator required, labor cost $1 \times 3500 \text{RMB} = 3500.00 \text{RMB}$

A. 机台只需要1个人操作，人工费用 $1 \times 3500.00 \text{元} = 3500.00 \text{元}$

B. Side pressing forming equipment is hot calendering, During skiving, there is 15% extension effect on the edge, compared to original product only 85% area required calendering to meet fully requirements.

B. 压边成型机的成型工艺是热压压延成型，即产品在薄边的过程中，产品边缘有15%的顺薄延展增大的效

果，所以只需要以前产品的85%大小面积即可压延成型完全符合需要使用的产品。

Based on the material cost calculaton that 100 thousand pairs shoes per month, $100 \text{ thousand} \times 1.00 \text{ RMB} \times 85\% = 85000.00 \text{ RMB}$

按鞋厂每个月10万双鞋子的生产使用材料费用，每个月需要 $10 \text{万} \times 1.00 \text{元} \times 85\% = 85000.00 \text{元}$ 。

Total cost: $3500.00 + 85000.00 \text{RMB} = 88500.00 \text{RMB}$

综合成本： $3500.00 + 85000.00 \text{元} = 88500.00 \text{元}$

Cost saving: $110500.00 \text{RMB} - 88500.00 \text{RMB} = 22000.00 \text{RMB}$

可节约成本： $110500.00 \text{元} - 88500.00 \text{元} = 22000.00 \text{元}$

Yearly cost saving $22000.00 \times 12 = 264000.00 \text{ RMB} !!!$

一年可节约 $22000.00 \times 12 = 264000.00 \text{元费用} !!!$