二手单螺杆造粒机组高精密锌钙磷酸磷化处理

产品名称	二手单螺杆造粒机组高精密锌钙磷酸磷化处理
公司名称	东莞市大朗景丰五金加工厂
价格	3.60/kg
规格参数	产品:二手单螺杆造粒机组高精密锌钙磷酸磷化处理 工艺:五金膜层处理 类型:石家庄市栾城县五金膜层处理
公司地址	广东省 东莞市塘厦镇林村工业区
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产品详情

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来源: 东莞市铁磷化处理厂 作者: 盘先生

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Iron oxideSilver powder, the quality of points is 53.62. It is difficult to combines with water. But can and acid type solvent unifies in together. It is two kinds of properties of steel oxidation product. The types of oxide, he used as a also different. The result is bad oxide physical surface contains many sundry, may lead to etch layer has a transparent phosphating film in water treatment, after lead to big yellow. Do phosphating solution when had better choose effect high oxide (purity or less than ninety-nine percent, direct production out). The purity of iron phosphating hydraulic according to different requirements, to choose a different oxide. Make the other component does not change, change the oxidation five purity, can improve the quality of the phosphating liquid. Improve the 2 g oxidation material can reduce the phosphating solution acidity, which in turn would increase a lot. Phosphating solution to add new ion the phosphating film become delicate, than manganese ion is much better. Acid agent Sulfuric acid Quality score is 103.55, the density of 1.475. The use of sulfuric acid because it contains a certain amount of sundry display light yellow, strong corrosion resistance and water absorption performance. Mixed with water rapid response, and at the same time release a lot of heat. And the ratio of water after the sulfuric acid should be slowly down the hydraulic and colleagues constantly stir evenly. Can and a lot of metal, metal antioxidant reaction get salt composition. Sulfuric acid to phosphate coating and phosphate layer has the following influence Phosphate fluid in micro a small amount of

sulfuric acid, in a sort of sense can increase the phosphate layer thickness and corrosion performance, the main reason is the reaction of sulfuric acid can improve phosphating of speed.

华宇纯黑色磷化处理有限公司是一家专业从事东莞东坑五金膜层处理、东莞东坑五金膜层处理、中山市坦洲五金膜层处理、中山市坦洲磷化金属表面处理的企业。联系电话：13509025030

东莞市铁磷化处理厂

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下一篇： 灰色磷化处理 表面纯黑色膜处理 表面酸洗磷化处理