

## 常平表面铁处理

产品名称	常平表面铁处理
公司名称	东莞市大朗景丰五金加工厂
价格	2.90/KG
规格参数	产品:常平表面铁处理 工艺:防锈灰色膜处理 类型:常州 精密冲压件、常州 精密冲压件、常州 精密冲压件
公司地址	广东省 东莞市塘厦镇林村工业区
联系电话	0769-82133022 13509025030

## 产品详情

### 常平表面铁处理

来源: 华宇五金磷化处理厂 作者: 盘先生

### 梯形丝杆扭矩抗防锈耐蚀性磷化膜处理产品详细

A steel surface oxide skin and rust, is a form of iron oxide, it is flaky body thick in the steel surface, mainly generated in the process of high temperature processing. For example, during hot rolling steel in high temperature oxidation, generating a solid iron oxides and iron and steel surface, while thicker films, is a layer of chemical bonding force and metal surface oxidation film layer with high strength. Also the scale in heat treatment and welding for high temperature operation process of steel workpiece. Because the oxide skin and body metal binding capacity of high strength, so to completely remove the difficult, after the general use acid dipping to loose, then rinse off, by mechanical erosion or ultrasonic cleaning method can also.

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按图加工, 经久耐用 行业领先 规格齐全, 品质优良 用料考究 价格公道, 价格实惠 价格实惠 值得信赖  
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客户信赖!专业: 锥齿轮 闸阀伞齿轮 闸阀、五金拉伸冲压模具加工、滚珠丝杆

速度、弯头呆扳手黑色磷化加工来电咨询: 13509025030

东莞市表面膜层处理厂

联系人：盘生 服务热线：135 0902 5030 联系热线：0769-82133022 邮箱：KF@dgfahei.com 旺旺：dgfahei  
QQ:413933796 网址：www.0769rcl.com 网址：www.dgfahei.com 地址：广东省 东莞市塘厦镇林村工业区 My  
company has a fully automatic phosphating processing workshop. Has four automation phosphating processing  
productionline, mainly in zinc phosphate or manganese phosphate, can provide all kinds of high quality product  
requirements. Saltfog time is 72 hours. Exterior film uniform, color according to the customers request to make  
process route. We welcome a society to all circles personage surface treatment industry to our investigation, technical  
exchanges. Only learn from each other to improve yourself. - Shanghai road feng auxiliaries co., LTD The so-called  
phosphating is through the chemical reaction and electrochemical reaction in the iron and steel surface phosphating  
into contain phosphate coverage of membrane. Simply speaking, Shanghai phosphating processing is the matrix and  
special potion produce reaction, form their own transformation product. But chemical reaction is the premise of  
steel workpieces point higher than the phosphating liquid medicine point. From detail speaking, iron and steel parts  
and phosphating agent contact in the provision of ph, temperature, acidity, stress, time, solvent situation, through the  
complex chemical process and electrochemical treatment, in the workpieces surface formation with a certain thickness 6  
kinds of water of crystallization of phosphate salt crystallization and qualitative conversion coating layer. This film can  
make the steel surface from the conductor into insulators to prevent steel rust. Chemical reaction contains phosphating  
solution hydrolysis and ionization. And oxidation. Linhua fluid and steel ion mass reduction and precipitation.  
Electric response because metal surface there are some miniature Yin and Yang pole and stress concentration of local  
potential than steel hard, forming a micro electric current. Rusted steel parts and phosphatization liquid contacts occur  
emulsion degreasing, rely on the surface active ingredients of effect, reduce the surface stress of the reservoir, and the  
same time permeability in the reservoir of acid radical and rust role, will also accelerate the reservoir from. From the  
surface of the oily substance was degreasing agent emulsion. In case again gathered into liquid.

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下一篇：[磷酸磷化处理 金属锌处理 涂装前磷化膜](#)