



5.?????dcs????? modbus?profibus????????????????????????????????????

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plc?????????????????:

1.????????????????????????????????

2.plc?????plc?plc?????????????????

3.?????????plc?????24vdc?????

4.?????????plc????????????????????????????????????????????????????????

5.????????????????????????????

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??ab?abb????????????????????????????????????????????????????

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1.??????dc??24v??????220v??-10%?+15%??50hz

2.??????ip41?ip20

3.????????0?-55????????????????????85%??????

4.????????????????10-55hz??????????

5.??????????????