



?HC1????? ??????

?2?????1100PPR Fanac???100PPR225PPR(?1)

?1?????112V OKUMA???12V??55V D5V???????224V?????????????(?2)

?A?????(?3)?????????????????AOFF X Y Z 4 × 1 × 10 × 100BOFF X Y Z 4 5 × 1 × 10 × 100COFF X Y Z 4 5 6 × 1 × 10 × 100DOFF X Y Z 4 5 6 7 × 1 × 10 × 100EOFF X Y Z 4 5 6 7 8 × 1 × 10 × 100FOFF X Y × 1 × 10 × 100GOFF X Y Z × 1 × 10 × 100HX Y × 1 × 10 × 100JX Y Z × 1 × 10 × 100KX Y Z 4 × 1 × 10 × 100LX Y Z 4 5 × 1 × 10 × 100MX Y Z 4 5 6 × 1 × 10 × 100NX Y Z 4 5 6 7 × 1 × 10 × 100PX Y Z 4 5 6 7 8 × 1 × 10 × 100

?B???????BTOSOKU???? ?TOSOKU????CTOSOKU????D?????????

?2???????(?4)0????? ?????????????????12m?????????23m?????????35m?????????44m?????????

?1?????????(?5)0????? ?????????1?????????2?????????9?????????

?03????????????????????? ?????????03?????????????????????30 °?????(?6) 03?????????????????

<b>?????HC1-2-1-A-B-2-1-03-A?</b>	
??	??
HC1	????

2	???	1	100PPR
		2	25PPR??1?
1	????	1	12V
		5	5V
		D	5V??????
		2	24V????????????2?
		??	??????????
A	???/?? ??3?	A	OFFXYZ4
		B	OFFXYZ45
		C	OFFXYZ456
		D	OFFXYZ4567
		E	OFFXYZ45678

F	OFFXY
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G	OFFXYZ
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H	XY
---	----

J	XYZ
---	-----

K	XYZ4
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L	XYZ45
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M	XYZ456
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N	XYZ4567
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P	XYZ45678
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B	??????
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B	TOSOKU?
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C	TOSOKU?
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D	??
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2	???? ??4?	0	?
		1	2m
		2	3m
		3	5m
		4	4m
1	????? ??5?	0	?
		1	??1???
		2	??2???
		9	??[??????]
03	????	00	?????
		03	??????6?
A	????	—	???
		A	

		???
	D	?????

???NC??FANUC???HC115\*\*\*

????NC??MELDAS???HC121\*\*\*?MELDAS????DC12V ?????DC5V?

???NC?? ???HC115\*\*\*

?1???25PPR,1??100???25????? ?2????????????????????0???OFF????1???ON?

?????????? ?3?????;???????????????????????? ?4???????????????????? ?5??????????????

??[?]????????????????????1??[?]E BSP?2119MG???2?[?]EBR2119FGS??????????????

???????? ?6????????????30°????????????????????,??????