

2?PLC??????????

3?PLC??????????

4????????

5????????

6?PLC??????????

7????????

8?51/96/8088/8086??

9????????????????????

?????? ?PLC??????24? ???16? ??????FX1N-40MR?????????????????????????????????????24V??????
????????????????????220V?50Hz ??? ?2A????????????????????160x75x140 cm3

?????? PLC????????????

1????????????	12?????????PLC????
2????????????	13????????????
3????????????	14??????PLC??????
4????????	15????????????
5????????	16????????????
6????????	17????????
7??????PLC??????	18????????
8?????PLC??????	19????????????
9?LED?????PLC?????????	20????????
10??????PLC????????	21????????????
11????????????????	22????????

23????????????????PLC??(?)

24????????????????PLC??(?)

25????????????????PLC??(??)

26????????????Y/????PLC??(??)

27?MCGS????????,????????,????????????????

28????????????????????????

2???????? MCS-51????

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???????	????????????/?????
???????	????????????????????
????????????	????????????BCD
???????????	????????????ASCII

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???P1?????	???????????
???P1???????	?????????????
???P3.3???P1???	????8253??
????????????????	?????????????
???8255 A.B.C????	????????????????
???8255 PA???PB?	???MCS-51?????????—????
???8255???????	???MCS-51?????????—?PC?
?????I/O?????	??
???A/D?????	?????????????

???D/A????	???????????????
?????????	????? ????????????????

8088/8086???????

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?????????	???32???????
?????????	?????????
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?????????	???????????????
???????????	?????????????BCD
?????“?”??	?????????????ASCII

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???8255?????????A.B.C?????	?????????????8253??
???8255?????????PA???PB?	???????????
???8255????????? ????????	???8251????????? ????????
?????I/O???	???8251?????????PC??
???A/D?????	???????????????
???D/A???????????????	???????????????????
???D/A???????????????????	???????????????????
???8259???????????	???????????????????

MCS-96??????

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?????????	???80C196?????????
?????????	???80C196???????????

???????	??????HSI?????
?????????????	??????HSI???????
?????????????	??????HSO?????
?????????????	??????HSO???????
????????????????????	???????????
???????????	????80C196 A/D?????
????????1??—?????	??????80C196?PWM???????
????????T1?T2???????	?????????????BCD?????ASCII
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??P1?????	???????????
??P1???????	????8253??
??P2.6??P1???	????80C196?????
???????????	????LED???????????
??8255 A.B.C?????	?????????????????
??8255 PA??PB?	???????????????
??8255???????	???? ???????
?????I/O?????	???????????????
??A/D?????	???????????????????????
??D/A?????	