

高速滚轮送料机

产品名称	高速滚轮送料机
公司名称	东莞市申易达工业机器人有限公司
价格	.00/台
规格参数	品牌:恒力 型号:RFS-105NS 冲床吨数:5-20
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产品详情

高速滚轮送料机 HIGH SPEED ROLL FEEDER

滾輪送料機優點 Features :

生產性：適用於連續加工生產；

High productivity Fast feed speed Multistage in each stroke

高速性：（每分鐘可達600次）；

High speed(SPM 600)

通用性：無論材料之寬度與厚度，祇需調整送料機去配合模具即可使用；

Universal Easily adjustable for different thickness and width

結構簡單、經濟實用；

Practical and economical with simple mechanism

5、故障率低、保養容易

Easy maintenance with less trouble.

送料精度 Feed Accuracy :

依回轉數及送料長度而有所不同，一般其精度在0.05mm

若是導銷作定位時，更可得 $\pm 0.01\text{mm}$ 的精度

Depends on feed length of stock and stroke of press,the general accuracy is within $\pm 0.05\text{mm}$.And can be better up to $\pm 0.01\text{mm}$ by pilot pin with automatic stop system

型式 Type :

單式：適用於卷料（厚度0.15mm以上）

單制品或連續衝制品時用之

Single type:for cutting stock at certain length of coiling back the finished products.

復式：適用於卷料（厚度0.15mm以下）

短尺材料，單制品或連續衝制品時用之

Double type:for there is any stuff left after stamping,and for short of thin stock.

結構上之四大特點 Mechanism Features :

單向軸承

One way clutch

嵌有超硬合金，並配合滾柱軸承，具耐磨性、安定性、精度高、壽命長

Made of tungsten carbide steel on the contacting surface to keep rigidity,precision and durability.

齒輪經過熱齒輪HRC60°再精密研磨、傳動精度高

The gear is hardened to HRC60° and ground to the best transmission accuracy.

滾輪

Roller

採用中空式、重量輕、回轉慣性小，可即時停止，確保送料精度。

High feed accuracy at exact positioning with hollow roller of less weight,and lower inertia.

經熱處理HRC60°鍍硬鉻再研磨，硬度高、耐磨性優、壽命長

Hard chrome plated heat treated to HRC60 ° and ground for the best rigidity and durability.

碟式剎車（一般剎車裝置）

Disk Brake

采用高級離合器來令片，兩面完全接觸，壽命長、穩定性佳、精度高

Apply the best brake lining to have accuracy ,durability,and rigidity.

逆向裝置

The Anti-reversing Device

) 構造和單向裝置一樣，能相當精確的控制下輪，長時間使用亦不會使下輪有絲毫的倒退現象，穩定性和精度相當高

The structure is same as the one way clutch,It can precisely control the lower roller which will not reverse even for long time used as it is high in stability and precision

) 不會因為衝壓時所濺出的殘油，而使剎車失靈產生下輪倒轉，送距不準之現象

The brakes will not out of control by the splashed waste oil when it is punching such cause the lower roller to reverse, and transfer distance unprecise.

) 不易產生高熱

It will not cause high heat.

) 附有超硬合金和滾柱，不易磨損

Super hard alloy and rolling post have used.They are not easy to wear out.

) 動作方式為滾柱作圓周運動，而不是如4根導柱的直線運動，因此不會有咬死現象

The acting form of the rolling posts is by circular movement,not like the four guided posts in straight line moving, so it will not stuck.

) 摩擦力小，所需的傳動扭力相對減少，傳動機構較不易損壞

As less friction it will be reduced,so the torsion it need will correspondingly reduced.And the transfer structure will not easy wear out.

) 若有逆向裝置的配備時速可達30米/分，一般為20米/分，提高50%的效率

Speed can be reached to 30M/min if the Anti-reversing device is fitted,In general it is 20M/min.Efficiency has been increased about 50%

) 特殊結構，增加了使用壽命

Lts special structure has been increased its using life.

注：每種機型，一般剎車裝置均為標準配備。若本機另有逆向裝置時，一般剎車裝置為輔助用，即雙重剎車系統

Note:Each type,in general the standard equipment is one way clutch fitted if Anti-reversing device has been provided,Then the general one way clutch is used for auxiliary function.That is to say the double braking system.

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