

????????15?30%????????15%????????Ra6.3??Ra2.4?Ra0.2????????
??
??
??

????????????????

?1??
??????????????

?2????????????????????????????????Ra1.6????????????Ra0.2????????????Ra6.4?Ra3.2??????
??Ra3.2????
????????????????????????????

?3??
??

?4??0.027?0.036mm????????????????
????????????????????????

?5??

?6????????????????????????????????????2?3??

?7??

?8??
??

????????????????

?1??
????????????????????????Ra?3?m?????

?2??
=11?14mm?R=3?5mm????????S=0.035?0.1mm????????????????????10?15%?

????????????????

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???13861796049

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