

高性价比塑料吹膜机 高低压吹膜机

产品名称	高性价比塑料吹膜机 高低压吹膜机
公司名称	营口鹏达塑料机械有限公司
价格	43000.00/个
规格参数	种类:高低压吹膜机 适用原料:HDPE,PE,LDPE,LLDPE 品牌:营口鹏达塑机
公司地址	鲅鱼圈区芦屯镇塑料工业园
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产品详情

用途本机组适用于吹制低密度高压聚乙烯(ldpe)、高密度低压聚乙烯(hdpe)及线性低密度(lldpe)原料及再生料塑料薄膜,塑料薄膜广泛用于水果、食品、服装、纺织品、食用菌种植、日用品等民用,农业和工业品的内外包装。

性能特点:

- 1、机筒螺杆均采用优质38crmoala合金钢材质,精密加工。螺杆运用先进的合金喷涂技术表面再经氮化处理。具有最佳的硬度和耐腐蚀性,特殊设计加工的螺杆比一般处理的螺杆产量大,使用寿命长;
- 2、螺杆长径比大,塑化能力强,挤出熔料均匀,机头经验总结,科学设计,镀硬铬抛光处理。吹制薄膜光洁度光亮,制品拉力性能好;
- 3、主电机采用独特减速装置,八级电机配置,变频调速,高效节能,实现主机运转低噪音。(亦可采用硬齿面减速配备四级电机)承载能力大,寿命长,传动平稳;
- 4、机筒加热采用铸铝加热圈加热,数字式智能温控系统,风冷自动温控,具有耐用、准确、可靠的性能;
- 5、风冷装置结构为迷宫型,出风量均匀;
- 6、整机结构紧凑,操作方便,运转平稳,单臂架或方架架构,经济实用,牵引装置一体化并可自调升降;
- 7、可按用户需要配置标准机头,双层机头和旋转机头;
- 8、卷曲形式多样,可任意选择,其动力采用力矩电机调速,与主机、牵引同步性,收卷平整,换卷方便。

application this machine set is used for blowing ldpe、hdpe、 and lldpe which are widely used in the packing of fruit, food, clothing, textiles, mushroom cultivation, groceries for daily-use, farming-use and industry products, etc.

performance and characteristics:

1. the barrel and screw rods are made of high quality 38crmoala alloy steel, in a precision way, the screw used the advanced alloy treated technique and precision finishing, then surface with nitride, which hardness is higher, the corrosion-resistance ability is better than the screw surface only with nitride. the special designed screw is of high quality, use time is longer;
2. the screw ratio (l/d) is bigger, increase the production plastic capacity. extrude distribution with even and smooth discharging. the die according to the experience and scientific design, with hard chrome, the plastic film is even, smooth and bright, products of good tensile properties;
3. the main motor adopt unique designs decelerated box, set band 8 motor. adopts inverter adjust the speed, energy efficient, smooth running and low noise (also adopt high strength hard teeth decelerated box which set band 4 motor), having big carrying capacity, long use life, driver steady and other futures;
4. the barrel adopts casting aluminum heater, digital intelligent temperature controlling system. automatic adjust temperature by wind, it has long life, nicety and credibility futures;
5. the blower is of labyrinth structure with even air output;
6. the whole structure is well-knit, operation is steady, one-arm frame or square structure, economical and practical. the traction apparatus is integrated which could adjust raise and fall;
7. according to customer ' s requirement, set standard die, double-layer die, rotary die;
8. there are several types of winding set for choice, which is driven by torque motor, synch with the main motor and the take-up motor, achieve even and smooth winding and easy roll changing.

主要技术参数 main technical parameters

型号	model	sj-35 × 30fm600	sj-40 × 28(30)fm600	sj-45 × 28(30)fm650/800
螺杆直径	diameter of screw	35mm	40mm	45mm
螺杆长径比	l/d ratio of screw	30:1	28(30):1	28(30):1
机筒螺杆材质	screw & barrel material	38crmoala	38crmoala	38crmoala
薄膜厚度	thickness of film	0.008mm—0.1mm	0.008mm—0.1mm	0.008mm—0.1mm
最大折幅	max fold width of film	500mm	500mm	500/700mm
主电机功率	power of main motor	7.5kw	11kw	15kw
最大挤出量	max output	20—30kg/h	20—40kg/h	20—45kg/h
机器重量	weight	1500kgs	1800kgs	2000kgs
机器工作尺寸	dimension	4500 × 2000 × 3000mm	4500 × 2000 × 3000mm	4500 × 2000 × 3000mm

本产品的种类是高低压吹膜机，适用原料是HDPE,PE,LDPE,LLDPE，品牌是营口鹏达塑机，型号是SJ-45 × 28 (30) FM650/800型，产品别名是吹膜机，产品用途是水果，食品，服装，纺织品，等等，最大吹膜

宽度是500/700 (mm) , 吹膜厚度是0.008-0.1 (mm) , 螺杆直径是45 (mm) , 螺杆长径比是28 (30) : 1 , 电动机功率是15 (kw) , 生产能力是20-45 (kg/h) , 重量是2000 (kg) , 售后服务是国内保修期一年