遮阳板专用焊接机

产品名称	遮阳板专用焊接机
公司名称	上海展仕机械设备有限公司
价格	.00/台
规格参数	品牌:上海展仕 型号:ZS-8KW－GYH 火花系统:高灵敏2200V 5557
公司地址	上海市青浦区朱家角工业园区康园路26号
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产品详情

1、 适用范围: scope of application

专为汽车内饰件行业，遮阳板产品的焊接而开发设计的专用型高频热合机，本设备共有三款机型：有经济气压型、中档多段油压龙门型、高端油压焊接冲切一体型，设备各有所长，客户可根据产品的特点合理选择。

this machine was specially developed for the welding of automotive interior parts such as sun visor. there are three different level of machines for choice, economic pneumatic type, middle class oil pressure gantry type, high level oil pressure welding and cutting unify t ype, you can choose suitable machine according to your products.

2、 设备特点：main character

不论那款机型均有自身独特钢体结构，所有配件均采用精密精磨加工等级加工。钢材均通过调质与表面处理工艺。采用多点压力平衡校验与水平调校，设有快速换模结构，让客户在换产品时可快捷换模无需调节即可生产，在国内远超同行业水平。本设备具有高频电流自动补偿跟踪功能，可以保证产品在热压过程中电流均衡。德国火花保护系统，打火时模具损伤在针尖极内。上电平柔，设备稳定极高。达到国内一流技术水准。

whatever the machines you choose, they all have its own special steel structure, components machining and surface treatment all reach high level. fast mold exchange system make fas t mold exchanging is possible, it has the function of automatic current tracking and can guarantee the balance current during welding. german spark protection system protect the m old from sparking damage. smooth output power and stable performance makes the machine reaches first class in china.

3、 设备参数: technical data

型号 model	zs-8kw－qc	zs-8kw－yh	zs-8kw－gyh
压力方式 pressure mode	气压 pneumatic	多段油压 oil pressure gantry t ype	高低组合 unify type
压力元件规格 pressure elements	10a-5 160*250	hob80*250－fa	子母缸125*250 master cylinder
高周功率 max. output power	8kw		
电源电压 supply voltage	三相ac380v 50/60hz 380v-50/60hz-3ph		
电源入力 input power	15kva		
振荡管 vibrating tube	7t69rb		
电极间隔 max. working height	0-300mm		
火花系统 spark system	1600v nl-5557	高灵敏2200v 5557	
火花管	北京管 beijing	俄罗斯管 russia	美国管

spark tube			u.s.a
上压板尺寸 upper clamp size	360*850*35	360*850*40	360*850*45