



4.????

\*\*\*??????250mm/s

????????????????????“????”????????????????????????  
????

?????:40mm/s-60mm/s

?????0.4mm

5.??????

?????XY?0.0128mm?Z?0.0025mm

??

??????????/FDM

6.????

???:PLA/ABS/PHA/HIPS/PETG/PVA

??

7.????????

??  
????????????????

[????????????](#)