供应鸿栢金鳌SAW-3000A型螺柱焊机成套设备

产品名称	供应鸿栢金鳌SAW-3000A型螺柱焊机成套设备
公司名称	深圳市鸿栢科技实业有限责任公司
价格	132000.00/台
规格参数	品牌:鸿栢金鳌 型号:金鳌SAW-3000A 焊接方式:拉弧式
公司地址	深圳市宝安区石岩街道塘头大道58号
联系电话	86-0755-26013464 15179148820

产品详情

详细信息

型号：	SAW-3000A		
焊接方式：	拉弧式		螺柱直径：
焊接材质：	低碳钢		
产品别名：	轿车车身螺柱焊接自动化成套设备		3000
动力方式：	30-60 studs/min	电动	
额定输入容量：	220/380	连续工作次数：	1000000
焊接频率：	非标定制	外形尺寸：	
输入电压：			
重量：			

?????????IGBT???????DSP??????????5??

??????????1500A?

The welding system applies IGBT inverter technolog and DSP control technology, and have t
to feeding, carrying of welding can be achieved, when the system docks with robots under au

Max. welding current can reach 1500A.

???????? TECHNICAL DATA

A????????????

B??????????PWM

C??????IGBT

D??????????

E??????????

F??????DSP?????

G?????????

H???????/??

I??????RS 485????????CAN??

J??????:???????????

K??????????WatchDog??????????

????????????

L???????????????

M???????????????

A. Circuit topology: Full Wave Bridge Rectification

B. Current control technology: PWM

C. Power switch: IGBT

D. Power transformer: ferrite

E. Interface monitoring: optoelectronic isolation

F. System Control: Microprocessor

G. User interface: Touch screen

H. Language: Chinese/English

I. Network topology: Real-time half-DUPLEX RS ? , 485

J. Hardware Anti-interference: isolated power supply

K. Software Anti-interference: Distributed Watchdog,

error return and check, hiccup reset

L. Monitoring system: real-time working condition and fault detection

M.Quality assurance: monitoring and optimization of welding quality

???????? OVERALL TECHNICAL DATA

?? Input voltage	3×380V, 50Hz	?? Max.KVA ransge	
????????IP Arc initiation current	20~100A	????????TW Welding time	
????????IP Arc initiation time	10~100ms	???? ?I	
?????? Input voltage tolerance	380VAC±10%	???? Max.KVA ransge	
??????? Welding rate	n: 30~60 (I=1500A, t=30ms)		
???? Welding stud Range	?:3~10mm	???? Stud fixing time	
???? Feeding time	50~2000ms	???? Lag time	

?????? Stud falling time	0~50ms	???? Supporting capacity	

????????? TECHNICAL DATA OF STUD FEEDER

???? Mode	??/??/?? Auto/Manual/Test	?????? Pressures	0.6MPa(-10%+30%)
???? Supply Voltage	AC:380/220V ??	???? Temperature	-10?~40?
???? Wave Range	±15%	???? Storage Temperature	-40?~75?
???? Network Frequency	50/60Hz	?????? Relative Air Humidity	10%~95%???(non~mist)
???? ControlVoltage	DC:24V????	?? Size	(498×448×468)mm
???? Power Dissipation	?300VA	??(?????) Net Weight	50KG

????? Capacity	1000~3000? ????????	???? Motor	????AC Motor
???? Rated Current	2A	???? FEEDING SPEED	30~60?/min
????	4.3??????	???????	??
??????	??	DeviceNet	??
????	??/CAN/RS485		

?????? TECHNICAL DATA OF WELDING GUN

??	A401?????	A301??????	GSM??
Model	A401 Manual welding gun	A301 semi-automatic welding gun	GSM automatic w
????	??	????	??

Discharge method	Manual	Pneumatic mandril	Pneumatic man
????	??	????	??
Operation mode	Manual	Progam controlled	Progam c
		M3~M12	
?????mm?			
Stud diameter (mm)			
		????T???? Ordinary, T shape, Specia	
????			
Stud type			
????		?10mm?(???? Ordinary steel:?0.4mm	
Work-piece thinkness		Zinc layer thickness:15-25 ?m)?????????? a	
		30~60 studs/min	30~60 studs/m
????			
Welding rate			
????	???	???	
Lifting mechanism	Magnetic	Magnetic	