

8??

9????????????????????????????????????

10??

???????? ???? 30-120mm???????????? ???? 1-8MPa????????????

???????? 0.4-0.5MPa ???? ???????4-4.5? ???? 1-8m

??	?? ?mm?	????????? ?mm?	???? ?mm?	????????? ??Mpa?	????????????Mpa?	
					????	????
?32-2	50±2.0	90+8-4	60	6	12	24
?38-2	55±2.0	95+8-4	65	5	10	20
?45-2	63±2.0	100+8-4	75	4	8	16
?45-4	69±2.0	100+8-4	75	16	24	32
?51-2	69±2.0	110+8-4	90	4	8	16

?51-4	75±2.0	110+8-4	90	16	24	32
?64-2	84±2.0	120+8-4	100	3	6	12
?64-4	90±2.0	120+8-4	100	8	12	16
?76-2	94±2.0	130+8-4	110	3	6	12
?76-4	99±2.0	130+8-5	110	8	12	16
?89-2	109±2.0	140+8-5	130	3	6	12
?102-2	122±2.0	160+8-5	150	3	6	12